

# ecom<sup>®</sup>

Intelligent analysis!



## Operating Instructions

# ecom<sup>®</sup> EN2-R

<b>Index</b>	<b>Page</b>
<b>Important Hints</b>	<b>3</b>
<b>1. Instrument Design</b>	<b>5</b>
<b>2. Remote monitor ecom-R</b>	<b>7</b>
<b>3. Gas Cooler (option)</b>	<b>9</b>
<b>4. Power Supply</b>	<b>10</b>
<b>5. Data Memory</b>	<b>10</b>
<b>6. Instrument Start</b>	<b>11</b>
<b>7. Input or Selection of combustion plants</b>	<b>13</b>
<b>8. Flue Gas Analysis</b>	
8.1. Gas analysis	16
8.2. CO measurement (gas path check)	19
8.3. O <sub>2</sub> check	20
8.4. Draught measurement	20
8.5. Flow measurement (option)	21
8.6. Soot dot...Oil trace	22
8.7. Measurement record and printout	24
8.8. After Measurement	25
<b>9. Mean Value Measurement</b>	<b>26</b>
<b>10. Adjustments</b>	<b>28</b>
<b>11. Control</b>	<b>32</b>
<b>12. Data Processing</b>	
12.1 Communication	33
12.2. Data logger	34
12.3. Data logging with DASNT2	35
12.4. Data processing with DAS5	35
12.5. Data processing with Remote Display App	36
<b>13. Diagnostics</b>	
13.1. Fault diagnostic	37
13.2. delta-T measurement	39
13.3. Heating check (option)	39
13.4. 4 Pa measurement (option)	43
13.5. Pressure Tests (option)	44
<b>14. Maintenance Tips</b>	<b>51</b>
<b>15. Technical Data</b>	<b>54</b>
<b>16. FAQ</b>	<b>55</b>

## Important Hints



The ecom-EN2-R meets the requirements of the DIN EN 50379 Part 2.



The ecom-EN2-R should not be used for continuous emission control!



Observe the following minimum times in order to get correct measurement values:

- 1 min. for sensors calibration at fresh air
- 2 min. for stable measurement values



The following substances impair the instrument's operation:

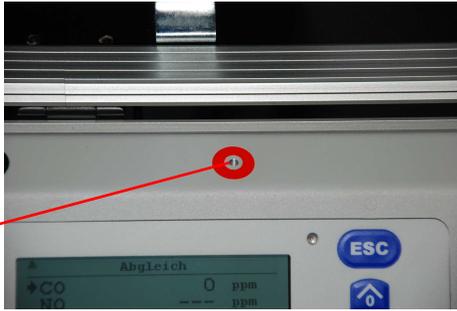
- Solvent-containing vapours as:
  - cleaning agents
  - degreasers
  - wax polishes
  - adhesives
- do contain
- Formaldehyde



Adjustments at burners and boilers should be made only by specialists who are familiar with these installations.



1. Charge the internal accumulator regularly.  
(an unused analyser should be charged at least 1 x per month)!
2. Never store the unit with a discharged battery!

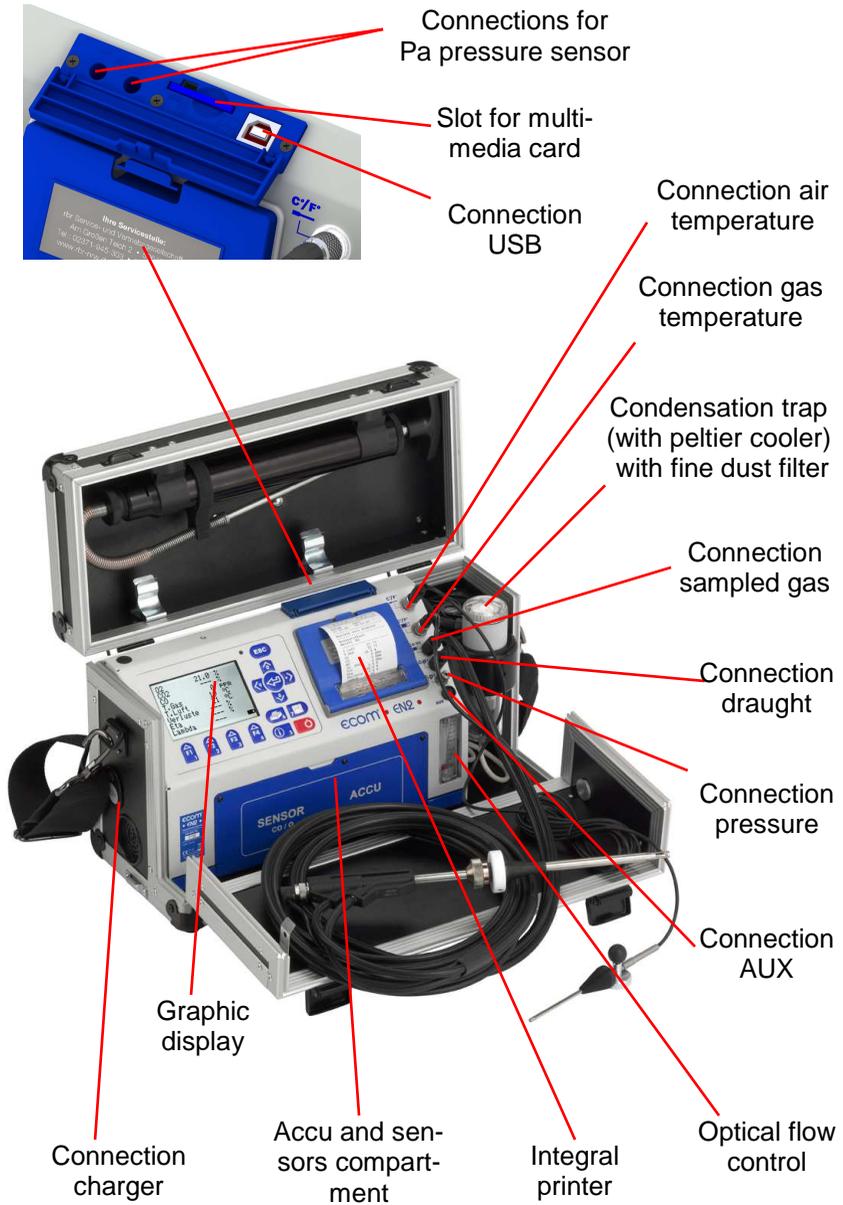


Fresh air opening



**Do not lock fresh air opening  
for fresh air pump!**

# 1. Instrument Design



## Keyboard

In the input mode, the keys are used for numerical inputs

ESC key  
(quit/  
escape menu)

Enter key  
(confirm  
selection)

Cursor keys  
(Up/Down/Right/  
Left/Scroll)

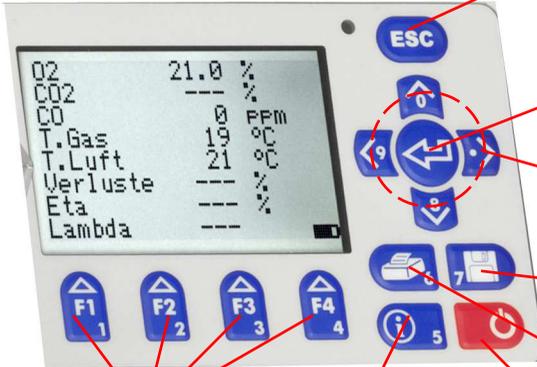
Values  
recording

Function keys  
(function shown on  
display)

Info key  
(access to  
control menu)

ON / OFF  
key

Print key  
(access to  
printing menu)



## 2. Remote monitor ecom-R



**ecom-EN2-R must have Bluetooth option!  
(possible data transfer distance approx. 10 m)**

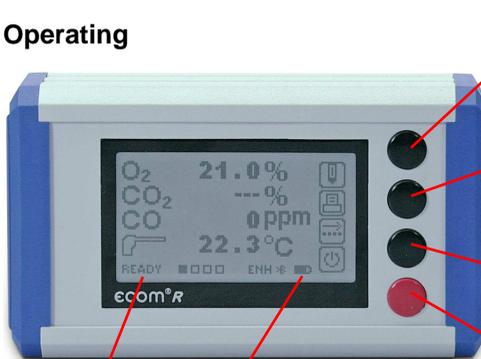
### Connection with ecom-EN2-R

(the ecom-R is only connectable with one ecom-EN2-R)

#### Program connection:

- switch on ecom-EN2-R (only one instrument with Bluetooth near the ecom-R )
- choose at the ecom-EN2-R in menu „**Adjustments/Internal/Bluetooth**“ the „ **enhanced Protocol**“
- switch on ecom-R (hold the red key approx. 1 s).
- hold the red key (approx. 5 s) until „**Unpair:**“ appears
- switch on ecom-R (programming will be done automatically)
- if there is no connection (READY does not appear at right bottom of the display), switch ecom-R off and on again

### Operating



 Battery voltage

READY = Connection exists  
CALIB = EN2-R in calibration phase  
WAIT = Searching for connection



Change functions



Start printout



CO switch-off



Choose display



Change display



Switch on/off ecom-R  
(hold approx. 1 s)

#### Change display:



Choose line



Adjust line



Store adjustment

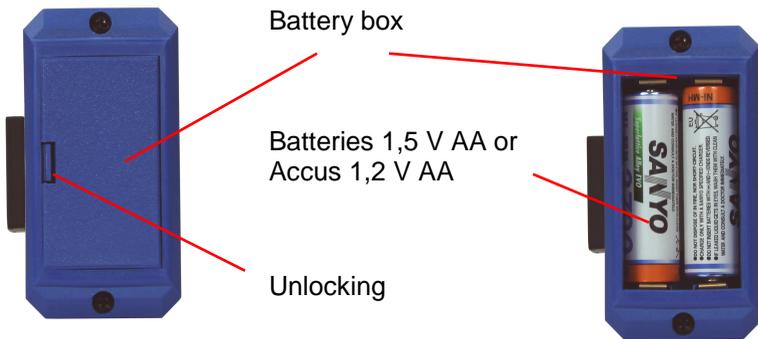


Break off adjustment

## Battery Change

- open battery box (operate unlocking)
- take out used batteries
- put in new batteries (respect polarity)
- close battery box

**Important:** Always dispose of used batteries and accumulators in official recycling containers only (e.g. in battery shops).

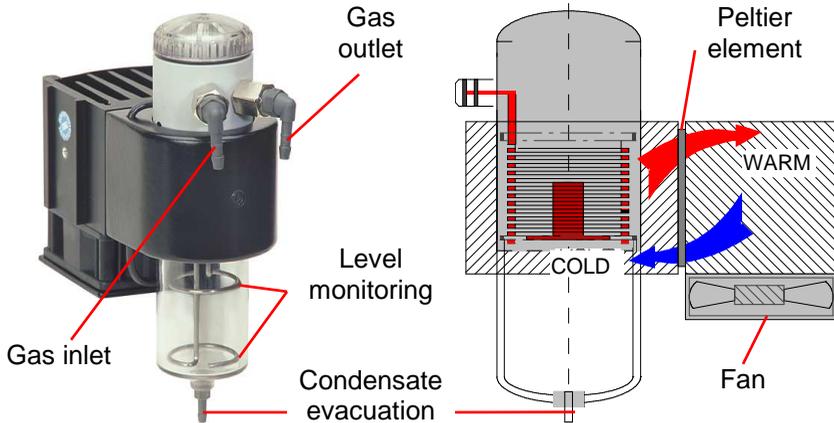


## Model with integrated air temperature sensor



If there is no air temperature sensor connected at the ecom-EN2, then the air temperature sensor of the ecom-R supplies the measured values.

### 3. Gas Cooler (option)



Exhaust gas with a temperature over the steam dew point (35 - 65 °C) is flown spiral via a long gas path thru a surface coated metal body with good thermal conductivity. The gas radiates its heat to this metal body. A Peltier element (semi-conductor cooling element) flown by a continuous current is thermal connected with this body and with a second metal body with cooling ribs and ventilation slots. The flow thru the Peltier element creates a heat transfer from **WARM** to **COLD**, drains the heat of the metal body flown by gas and conveys it to the outer cooling body. This heat is conveyed thru a vertical forced ventilation to the surrounding air. The condensation issued by the heat loss of the gas drops in a receptacle and is pumped out on request by a periodically working hose pump.



**The power needs of the gas cooler being high, the cooling performance shall be reduced by accumulator operation!**

By accumulator operation, the Peltier cooler can be switched off. In the measurement menu press hereto **<Enter>**, select the menu point „**Peltier I/O**“ and press again **<Enter>** (for Peltier cooler switch on, just repeat this procedure).

## 4. Power Supply



**Used accumulators can either be returned to us or brought to recycling stations of public waste disposal companies respectively to stores selling accumulators!**

The ecom-EN2-R comes with an external charger. The analyser can also be powered via the internal accumulator for a while (6 V; 3.8 Ah). The accumulator recharge should be started when the instrument requires to (acoustical warning and display indication). The accumulator charging stand can be checked looking at the voltage indication on the display (menu "**Control**" - Info key). The battery warning is activated when the value „Accu“ is smaller than 5.7 V. By 5.4 V the power operation via battery is no more possible; the instrument must be further powered via the external charger.

## 5. Data Memory

The multi-media card enables the storage of punctual measurements; the gathered values are written in a text file (J2KDV.txt). Data format information is to be found in the appendix. The files can be transferred to a PC via a card reader.

The following conditions must be fulfilled for using a multi-media card:

- min. card volume 32 MB - max.32 GB (UHC)
- card formatted on 16 bit FAT or FAT32
- SD cards from SanDisk recommended
- PC with card reader

## Card insert

Insert the multi-media card as shown. Take care that the card does not stand out and that it well hooks on.



**Never pull out cards during data record - data loss and damaging of the multi-media-card are possible!**

## 6. Instrument Start



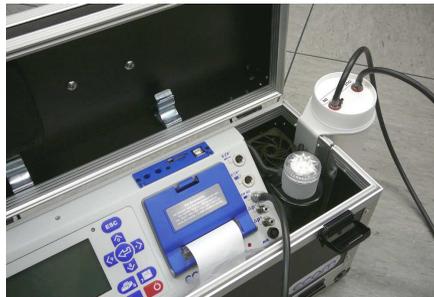
**Always position the probe in the exhaust pipe once the calibration phase is over!**



**Always use a filtering system as per our recommendation for combustion plants firing solid combustibles!**



**ecom-EN2-R with filtering plate**



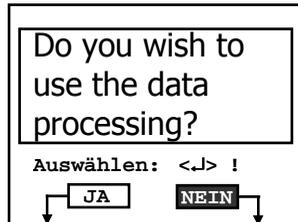
**ecom-EN2-R with washing bottle**

Once the instrument is switched on (key <I/O>), the main menu is displayed. 6 sub-menus with the following functions (non-visible sub-menus can be called up while scrolling with the cursor keys) are displayed:

Gas analysis
Soot..Oil trace
Data processing
Adjustments
Control
Diagnostics

- Gas analysis : Perform gas analysis
- Soot...Oil trace : Input of soot measurement results
- Data processing : Assign measurements / Data transfer (only by inserted MM card)
- Adjustments : Modify instrument adjustments
- Control : Check operation state of instrument
- Diagnostics : Read-out of firing automate (only in connection with ecom-AK) / delta-T measurement / Heating check / 4 Pa test

To perform measurements, select with the cursor keys the sub-menu "**Gas analysis**" and confirm with <Enter>. The instrument starts a 1- minute calibration phase and it enquires if you wish to use the data bank. If you want to assign the sampled data to a specific plant, so press <F1> (<F4> = no: measurement will be performed without assignment).



- Fuel types acc. to 1<sup>st</sup> BImSchV
- Fuel oil (B)
  - Natural gas (B)
  - City gas (B)
  - Coke oven gas (B)
  - Liquid gas (B)

Fuel type
Fuel oil (B)
CO2max A1 B
15.4 0.50 0.007
Select: ↑↓

Use the cursor keys to select the desired fuel type and confirm with <Enter>.

## 7. Input or selection of combustion plants

To call up plant data already recorded or to create a new file, the following possibilities are available:

**Create new (is automatically selected by first use of a MM card):** To create a new file, a numerical number should be assigned.

Select „**Create new**“ and confirm with **<Enter>**. Input a random number (max. 16 figures) using the keyboard:

- use the cursor keys **<Up/Down/Right/Left>** to select the figure (selected figure outlined by a black background)
- press **<Enter>** to accept the figure (press **<F2>** to delete the last figure if needed)
- repeat this procedure until the desired number is complete.

Selection upon:
Search word
Memory number
<b>Create new</b>
Quit with: ESC

**Example: "25.09.2009"**

**Tip:** We suggest a date-related input to easily find the data record later on via the search function.

After confirming with **<F1>** it is possible to enter a text via the keyboard (max. 6 lines with 20 characters each) which is printed out and can be used for data processing purposes. Proceed as follows:

- select text line 1 using the cursor keys **<Up/Down>** and confirm with **<Enter>**
- select with **<F3>** the keyboard mode (4 keyboard modes are available)
- select with the cursor keys **<Up/Down/Right/Left>** the desired character (selected character outlined by a black background)
- press **<Enter>** to accept the character (press **<F2>** to delete the last character)
- repeat this procedure until the desired text is complete.

- proceed as follows to correct a character:
  - press **<F4>** to interrupt the character selection
  - use the cursor keys **<Right/Left>** to select the character requiring correction
  - activate with **<F4>** the character selection and correct character
- return with **<F1>** to character selection and call up next line for process

The input is closed with **<ESC>** and the next available data record is activated. Press **<ESC>** to return to the gas analysis menu.

**Memory number:** For check of the plant already stored in the instrument, the selection upon record number is most appropriate.

Select „**Memory number**“ and confirm with **<Enter>**. Input a random data record number:

**Example:** "3" for data record number 3

Selection upon:
Search word
Memory number
Create new
Quit with: ESC

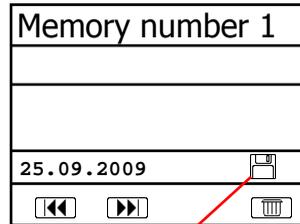
Input number
<input style="width: 60px; height: 20px;" type="text" value="3"/>
Please use the numerical keys!

- Press **<Enter>** once the input is completed to call up said data record number. The cursor keys **<Up/Down>** enable the check of the record numbers.
- Press **<F1>** to select the first record number and **<F2>** for the last.
- Press **<F4>** to delete the content of the selected record number.
- Press **<Enter>** to activate the record number.
- Finally press **<ESC>** to start the gas analysis.

**Search word:** If the plant code is known, it is possible to find the plant data stored with help of a search machine. Select hereto **"Search word"** and confirm with **<Enter>**. Using the software keyboard, input at least 3 connected figures of the plant:

**Example: "25.09"** for plant code 25.09.2009

After input completion, press **<F1>** to start the search. All files matching this code will be filtered. The resulting selection can be scrolled using the cursor keys (F1 for selection start, F2 for selection end). Once found, activate the desired data record with **<Enter>**. The last measurement on this plant can be viewed pressing **<Enter>** / „View memory“ / **<Enter>**. All measured and calculated values can be called up on 5 display pages, using the cursor keys to step thru.



**Measurement available**

Memory number 1
25.09.2009
12:15 25.09.09

O2	3.2 %
CO2	13.1 %
CO	0 ppm
Eff.	92.5 %
Losses	7.5 %
Exc. air	1.18
T.Gas	184 °C
T.Air	20 °C
Gas analysis	12:15 25.09.09
Memory number 1	

O2	17.5 %
CO 0%	738 ppm
CO	123 ppm
Exc. air	7.00
CO measurement	12:15 25.09.09
Memory number 1	

O2 value in air	
O2	19.5 %
CO	3 ppm
Draught	0.01 hPa
O2 value in air	12:15 25.09.09
Memory number 1	

Soot..Oil trace	
Boiler temp. :	65°C
1.Soot meas. :	0.5
2.Soot meas. :	0.3
3.Soot meas. :	0.7
Oil trace :	NEIN
Soot..Oil trace	12:15 25.09.09
Memory number 1	

dT-measurement	
T1	70.4 °C
T2	56.3 °C
dT	14.1 °C
dT-measurement	12:15 25.09.09
Memory number 1	

Press **<ESC>** to escape the previous measurement data and the recording of the current data can start.

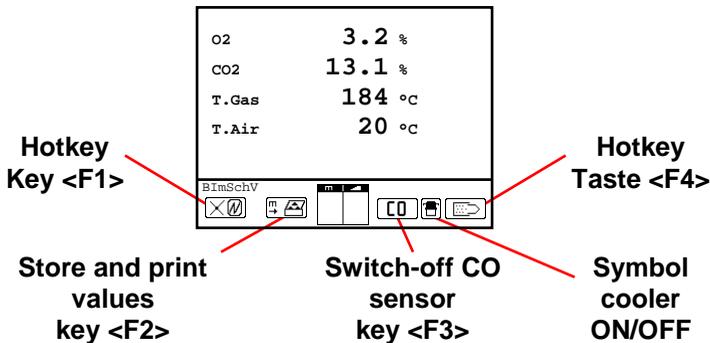
## 8. Flue Gas Analysis

### 8.1. Gas analysis



**Re-calibrate the instrument after each measurement (after one hour at the latest) to keep the accuracy of the results!**

After the 1-minute calibration phase, the instrument switches over to the measurement mode. The gas measurement values can be viewed on 4 display pages. Use the cursor keys to scroll the pages.



Pressing <F1> enables to switch, from the values display, to a menu point selected before or on „Standby“ (see chapter Adjustments). Possible menu points are: Soot...Oil trace, Data processing, View memory, Display values, Fuel type, Efficiency (K), Internal, Adjustments. Furthermore you can switch back from any random menu point to the values display with <F1>.

Press <F2> to print out the values simultaneously to their recording in the intermediate memory.

Press <F3> to cut the CO sensor from the gas path so that it is protected against too high concentrations.

Pressing <F4> also enables to switch, from the values display, to a menu point selected before or on „Standby“ (see chapter Adjustments). Possible menu points are: Soot...Oil trace, Data processing, View memory, Display values, Fuel type, Efficiency (K), Internal, Adjustments (back to values display with <F1>).

The position of the measured and calculated values (gas analysis sub-menu) on the display pages is free selectable. For alteration of the existing succession, proceed as follows:

- Press **<Enter>** / „**Display values**“ / **<Enter>** to activate the function
  - select line with cursor keys (Up/Down)
  - select desired parameter with cursor keys (Right/Left)
  - repeat procedure until desired layout is completed
- Press **<Enter>** to deactivate the function

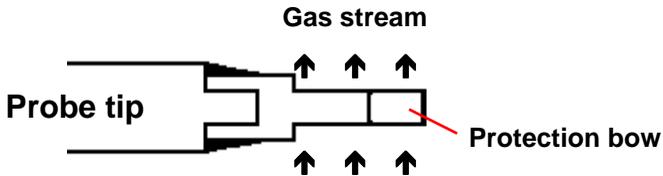
O2	3.2 %
CO2	13.1 %
CO	0 ppm
Eff.	92.5 %
Losses	7.5 %
Exc. air	1.18
T.Gas	184 °C
T.Air	20 °C

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[X]	[Z]	[m]	[▲]	[□]	[▶]
-----	-----	-----	-----	-----	-----

### Core stream search

Connect the sampling tubing on the instrument to the plug „Connection gas“. Position the sampling probe in the exhaust channel, so that the thermocouple is fully surrounded with the gas (see drawing).



Perform the measurement in the core stream of the exhaust gas channel (probe placed in the hottest gas temperature area). A trend indication for T. Gas eases the core stream search. As long as the display shows an arrow in upwards direction, the measured temperature increases, it means the probe tip moves towards the core stream center. If an arrow in downwards direction is displayed, it means you move the probe away from the core stream and the temperature sinks. If no temperature change is shown for at least 3 seconds, so the trend indication will disappear.

CO<sub>2</sub>, efficiency, losses, excess air and dew point are calculated values. They can only be calculated if realistic values for the basic parameters like O<sub>2</sub> and the temperatures are available. It must be ascertained that:

$$\text{O}_2 < 20,5 \% \text{ and } \text{T.Gas} - \text{T.Air} > + 5 \text{ }^\circ\text{C}$$

are given. The dew point can only be calculated accurately if, in the menu "**Adjustments**", the current barometric air pressure value has been inputted. If the gas temperature falls below the dew point (between 25 and 65 °C), so efficiency will be calculated with condensation gain. In this case a (K) is displayed after „Efficiency“.

Correct measurement values are displayed first after a short delay, necessary for the gas transport and the build-up of a stable electrochemical reaction to the sensors. This time period lasts approx. 1 to 1.5 minute. For recording, printout and evaluation, wait until the values do not change anymore. If deviations higher than 2 ppm still occur by the gas values, they can be due to unstable pressure conditions in the exhaust channel.

If the measurement values are stable and the results can be printed out, press the key **<Record>** (disk symbol) to transfer the values in the intermediate memory (caution: store separately gas analysis, CO, O<sub>2</sub> check and draught measurements). They will be kept there for a later printout and, if need be, for a final data record storage.

O2	3.2 %
CO2	13.1 %
CO	0 ppm
Eff.	92.5 %
Losses	7.5 %
Exc. air	1.18
T.Gas	184 °C
T.Air	20 °C

BImSchV	

**Measurement stored in intermediate memory**

If a printout of the values should be made simultaneously to the intermediate recording, so press **<F2>** (the complete content of the intermediate memory will be printed).

The CO sensor is protected against overload thanks to an internal programme. If the 4000 ppm limit value is exceeded, so a purging pump is activated which provides the sensor with fresh air. After sufficient purging time (X behind CO disappears) the sensor can be reintegrated into the measurement system with <F3> (if you choose „Yes“ at „Adjustments“ / „Internal“ / „CO-Automatic“ the CO sensor switches to measurement automatically). The sensor can also be manually be excluded from the measurement system with <F3>.

## 8.2. CO Measurement (gas path check)

The gas channel check, called also CO measurement, is used for the technical check of gas-fired plants in regards of safety aspects. Hereby the CO concentration in the gas channel is measured after the flow safety device and calculated on an undiluted value (oxygen rest content in flue gas = 0%). As the gas conditions after the flow safety device are no more homogeneous because of the flow in of secondary air and consequently the core stream measurement can be erratic, the analysis of the exhaust gas is performed along the totality of the exhaust pipe diameter. A multi-hole probe (optional accessory) is hereby used as sampling probe.

The calculated value shown on the line „CO 0 %“ corresponds to the measured CO concentration supposed the oxygen content would amount 0% by the same exhaust gas volume. It is consequently the undiluted CO content in exhaust gas. If the values indication is stable, press <Record> to store the result in the intermediate memory. If a printout of the values should occur simultaneously to the recording in the intermediate memory press <F2> (the complete content of the intermediate memory will be printed out).

O2	17.5 %
CO 0%	738 ppm
CO	123 ppm
Exc. air	7.00

CO-Messung	

**Measurement stored in intermediate memory**

### 8.3. O<sub>2</sub> check

This measurement is performed by room-independent plants like gross calorific value plants. It is determined if exhaust gas flows into the combustion air (O<sub>2</sub> content drops down / CO content can be present) and herewith influence on the combustion quality.

For this analysis, a special multi-hole probe (optional accessory) should be used. If the value indicated is stable, press **<Record>** to store the value in the intermediate memory. If a printout of the values should occur simultaneously to the recording in the intermediate memory, press **<F2>** (the complete content of the intermediate memory will be printed out).

O <sub>2</sub> value in air	
O <sub>2</sub>	19.5 %
CO	3 ppm
Draught	0.01 hPa
O <sub>2</sub> val. in air 	

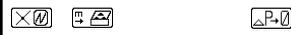
**Measurement stored in intermediate memory**

### 8.4. Draught Measurement

A trend indication for the draught conditions in the exhaust channel can already be viewed during the gas analysis. Nevertheless the value for the chimney draught will not be stored together with the gas values while pressing **<Record>** because the differential pressure sensor tends to drifts because of its sensibility.

For an exact measurement, it is consequently advised to re-calibrate this sensor just before sampling and documenting the value.

The display shows the current value as well as the recommendation to re-set the zero point of the sensor. Disconnect the draught hose from the instrument for a short moment and press **<F4>**. The sensor is herewith re-calibrated.

Pressure	
Draught	-0.12 hPa
Recorded value:	---.--- hPa
	

Re-connect the draught tubing. The display shows the exact measurement value which can be stored while pressing **<Record>** and added to those results previous stored in the intermediate memory. The stored value is shown on the display. Press **<ESC>** to exit the draught measurement menu.

<b>Pressure</b>	
Draught	-0.12 hPa
<b>Gespeicherter Wert:</b>	
	-0.12 hPa

**Measurement stored in intermediate memory**

## 8.5. Flow measurement (option)

This measurement can be done with a pitot tube. At first the pitot factor of the pitot tube must be entered („Adjustments“ / „Internal“ / „Pitot factor“). After connecting the pitot tube to the instrument, the zero point of the sensor can be set with **<F4>**. With **<F1>** the cross section of the flow channel can be entered (needed for calculation of the flow rate). After the pitot tube is positioned in the flow channel, the display shows the speed (m/s) and the flow rate (Nm<sup>3</sup>/h). If the value indicated is stable, press **<Record>** to store the value in the intermediate memory. If a printout of the values should occur simultaneously to the recording in the intermediate memory, press **<F2>** (the complete content of the intermediate memory will be printed out).



**Connections for pitot tube**

<b>Flow measurement</b>	
Gas speed	0.3 m/sek
M.Flow	44 Nm <sup>3</sup> /h

**Measurement stored in intermediate memory**

## 8.6. Soot...Oil trace

The sub-menu "**Soot...Oil trace**" enables the input of measured results for boiler temperature, soot dots and oil trace. Select the desired line on the display and activate the input with **<Enter>**. The input for boiler temperature can be made one with help of the instrument keyboard. Press **<Enter>** to store the value in the data record of the measurement.

Soot..Oil trace	
Boiler temp. :	66°C
1.Soot meas. :	-.-
2.Soot meas. :	-.-
3.Soot meas. :	-.-
Oil trace :	----
Select :	↑↓↵



**To use the automatical soot measurement, you have to select the fuel type oil!**

The soot dot measurement is to be performed with the optional heated pistol grip probe which heating function prevents the filter paper to become wet because of the humidity issued by the combustion condensate. The filter paper slot is hereby heated up to approx. 70 °C. Switch hereto the probe heating of the pistol grip probe while selecting „**Adjustments / Internal / Probe heating / <F1>**“.

Proceed as follows:

- Switch on the probe heating while selecting „**Adjustments / Probe heating / <F1>**“.
- Insert a filter paper in the paper slot.
- Select the line „**1st. Soot meas.**“.
- Press **<Enter>** to start the measurement. The display shows the volume to be sucked and the pump starts sampling.

If the soot dot analysis are made with a manual pump the sucking procedure can be interrupted while pressing **<F4>** (result value can immediately be entered). Once 1,63 litre has been sucked in, the instrument will instruct to input the opacity degree. Proceed as follows:

- Release the filter paper from the probe slot.

- Compare the greyness with the opacity scale.
  - Input the result using the numerical keys and press **<Enter>**.
  - Repeat this procedure until all 3 soot dot analysis are completed.
- The mean value will be calculated and automatically stored.

The result of the oil trace check will be documented as follows:

- Place cursor on line **"Oil trace"**
- Consign the result with **<Enter>**  
 ("No", "Yes" or "- - - ")

Soot..Oil trace	
Boiler temp. :	66°C
1.Soot meas. :	1.0
2.Soot meas. :	0.5
3.Soot meas. :	1.5
Oil trace :	NO
Select :	↑↓

Once all inputs have been entered, press **<ESC>** to exit the menu.  
 The measurement is now complete.

## 8.7. Measurement record and printout

**Important:** Once the gas analysis is completed, transfer the values recorded in the intermediate memory on the MM card, otherwise they would get lost by switch-off of the instrument!

Press **<Print>** (printer symbol) to enter the printing menu. The sampled data can be checked one more time („**View memory**“, **<Enter>** and scroll with the cursor keys).

The software keyboard enables the input or correction of the 6 lines text of the plant identification. („**Input text**“, **<Enter>**, to write text, see chapter 7).

All data correct? Then press „**Memory -> M**“ and **<Enter>** to transfer them in the internal memory or on the MM card ("Disk symbol" is shown in black in the measurement mode). The inputted text is taken over into the data record only by transfer on MM card.

Select („**Start printout**“ and **<Enter>**) to print out the data.

Press **<ESC>** to turn back to the gas analysis mode.

The functions „**View memory**“, „**Memory -> M**“ and „**Input text**“ can also be selected out of the measurement mode with **<Enter>**.

--ECOM-EN2--
Start printout
<b>View memory</b>
Memory -> M
Input text
Select : ↑↓↵

--ECOM-EN2--
Start printout
View memory
Memory -> M
<b>Input text</b>
Select : ↑↓↵

--ECOM-EN2--
Start printout
View memory
Memory -> M
Input text 
Select : ↑↓↵

--ECOM-EN2--
<b>Start printout</b>
View memory
Memory -> M
Input text
Select : ↑↓↵

## 8.8. After Measurement



Let the probe cool down before stowing them!



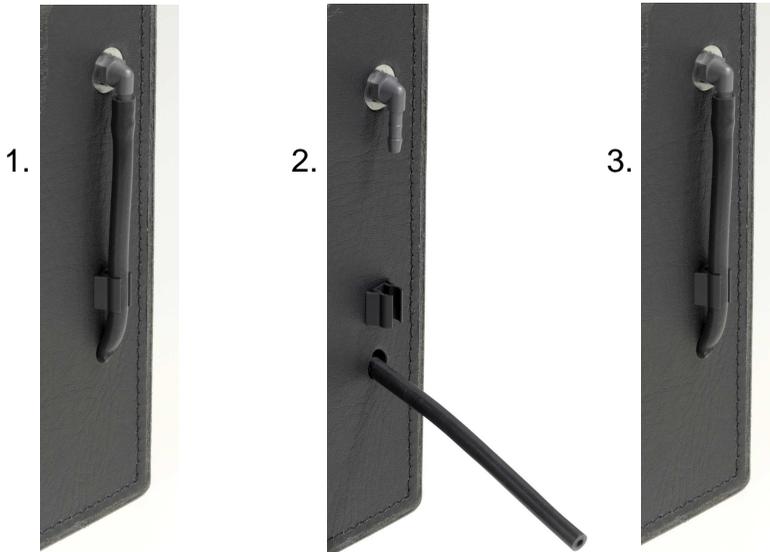
Check the condition of the particle filter! He should be replaced when the contamination of the filter is equivalent to a soot number of approx. 2 - 3.



Empty the water trap before transport of the instrument (Only instruments without an automatic condensate removal)!

### Emptying the water trap:

1. Pull the drain hose
2. Drain the condensate
3. Attach the drain hose again



## 9. Mean Value Measurement

By mean value measurement function, measurements can be sampled within an adjustable time frame and mean values can be calculated. Should the several measurement values or the mean value result be stored a storage place has to be selected as described in chapter 7. If the function “**Store**” is activated, based on this storage place all measurements will be written consecutively on the next storage places. If the function “**Store**” is not activated, the mean value result can be stored on MMC with **<Print> / „Memory -> M.**

Once the fresh air calibration is completed, select the menu point „**Mean values**“. Before starting, the parameters „**Measurement time**“, „**Scanning**“, „**Printer**“ and „**Record**“ should be checked or modified if need be. The meaning is respectively:

- **Measurement time** = Time frame during which the mean values will be sampled
- **Scanning** = Time interval between the measurements considered for mean value calculation
- **Printer** = Documentation of measurements serving to the mean value calculation
- **Store** = All measurements for mean value calculation will be stored

„**Measurement time**“ and „**Scanning**“ can be adjusted as follows:

- select menu point and confirm with **<Enter>**
- set the desired time using the numerical keys:
  - 0.01 = 1 sec = minimal value
  - 59.59 = 59 min : 59 sec = maximal value
- confirm with **<Enter>**

Gas analysis
Mean value
Soot..Oil trace
Data processing
Adjustments
Control
Diagnostics

Mean values	
Start measurement	
Measurement time	
Scanning	
Printer	
Store	
Select	: ↑↓↵

The settings for „**Printer**“ can be changed as follows:

- select menu point and confirm with **<Enter>**
- select desired adjustment with cursor keys
- confirm with **<Enter>**

The setting for „**Record**“ can be changed as follows:

- select menu point and confirm with **<Enter>**
- activate memory function with **<F1>** or
- deactivate it with **<F4>**

By ‘**Start measurement**’ / **<Enter>** the evaluation of the measurement values will be started. On the display the actual mean values will be shown (will be updated with new measurement values / switch to the actual values with cursor keys **<up/down>**). It is possible to scroll through the values with the cursor keys **<right/left>**. With **<F2>** you can interrupt and with **<F4>** stop the measurement.

O2	3.2 %
CO2	13.1 %
CO	0 ppm
Eff.	92.5 %
Losses	7.5 %
Exc. air	1.18
T.Gas	184 °C
T.Air	20 °C
Mean value	
15:35min	

After finishing the measurement time a protocol of the results with all mean values can be printed (key **<Print>**).

## 10. Adjustments

Additionally to those ecom-EN2-R functions described previously, various adjustments can be made in the instrument.

From the main menu, select the sub-menu "**Adjustments**" and confirm with **<Enter>**.

A selection of modifiable parameters, adjustable according to the application, is displayed.

Place the cursor on the desired line and press **<Enter>** to call up or modify the adjustment. The modifiable parameters are:

Adjustments	
Einheit	
Ref. O2	
Fuel type	
Air pressu	
select	: ↑↓↵
Set clock	
Paper feed	
Internal	

**Unit** (adjustment with **cursor keys**):

- Calculation of gas concentrations in:

- ppm = volume concentration (parts per million)
- mg/m<sup>3</sup> = mass concentration per volume unit
- mg/kWh (undiluted) = mass concentration per power unit
- mg/MJ (undiluted) = mass concentration per power unit
- ppm (undiluted) = volume concentration (parts per million)
- mg/m<sup>3</sup> (undiluted) = mass concentration per volume unit

**Undiluted:**

Conversion of the gas concentration on selected reference oxygen:

- mg/kWh and mg/MJ are always calculated on 0% O<sub>2</sub> basis

- Conversion formula

$$E_{\text{ref}} = E_{\text{meas}} * \frac{21 - O_{2\text{ref}}}{21 - O_{2\text{meas}}}$$

**Second unit** (adjustment with **cursor keys**):

-two different unit for one gas concentration possible

**O<sub>2</sub> reference**

(for ppm und mg/m<sup>3</sup> - Input after pressing **<Enter>**):

- Input of O<sub>2</sub> reference value O<sub>2ref</sub>

**Fuel type** (press <Enter> to access selection list):

- Modification of adjusted fuel type  
(e.g. by measurements at combination-plants)

**Air pressure** (press <Enter> to access menu):

- Input of barometric air pressure for dew point calculation

**Clock set** (press <Enter> to access setting menu):

- Correction of internal clock with cursor keys

**Paper feed** (press <Enter> to activate paper feeding):

- Paper feed line by line

**Internal** (press <Enter> to open menu):

- Further instrument settings:

**Print contrast**

(press <Enter> to access setting menu):

- Print contrast adjustment with  
cursor keys

**Display contrast**

(press <Enter> to access setting menu):

- Display contrast adjustment with  
cursor keys

**Key beep**

(<F1> for YES / <F4> for NO):

- Acoustical signal by key pressing

Internal
Print contrast
Displ. contrast
Key beep
Language: English
Select: ↑↓↵
F1 Hotkey
F4 Hotkey
Eff. (C)
CO-Automatic
USB
Bluetooth
WLAN
Pitot-factor
Printout

**Language: English** (change with <Enter>):

- Info about selected language (3 languages selectable)

**F1 Hotkey** (selection after pressing <Enter>):

- Modification of adjusted menu the programme will open  
after pressing <F1>

**F4 Hotkey** (selection after pressing <Enter>):

- Modification of adjusted menu the programme will open  
after pressing <F4>

**Efficiency (C)** (<F1> for YES / <F4> for NO):

- Efficiency calculation with or without condensation gain

**CO-Automatic** (<F1> for YES / <F4> for NO):

- Adjustment for CO purging
  - YES = CO sensor switches on after purging automatically
  - NO (default) = CO sensor has to be switched on with <F3> after purging

**USB** (selection after pressing <Enter>):

- Adjustment of transfer speed (Cursor keys <Up/Down>) and protocol (Cursor keys <Right/Left>) for the USB interface (connection USB):
  - Protocol DAS = Protocol for the program DASNT
  - Protocol Enhanced = Protocol for the program DAS5

**Bluetooth** (selection after pressing <Enter>):

- Adjustment of protocol for the Bluetooth interface with the cursor keys <Right/Left>:
  - Protocol DAS = Protocol for the program DASNT
  - Protocol DAS (DELAY) = Protocol for giant display with adjustable (Cursor keys <Up/Down>) delay (0 = low / 9 = high / adjust to a value, that shows a stable indication at the giant display)
  - Protocol Enhanced = Protocol for the program DAS5



**With first use of the Bluetooth connection to PC type in the shown password!**

**WLAN** (selection after pressing <Enter>)

Instrument as Access Point (for connection with mobile terminals):

- **(Start/Stop WLAN:** manual switching of WLAN connection
  - available only with deactivated Auto Connect)
- **Access Point:** (<F1> for YES / <F4> for NO)
- **(W.O.) Auto Connect:** Automatic connection (<F1> for YES / <F4> for NO)
- **Security:** use password for connection (<F1> for YES / <F4> for NO)  
the password is „1234567890“

**-Channel:** Input channel (1 – 13)  
(selection after pressing **<Enter>**)

Connection with existing network:

**-(Start/Stop WLAN:** manual switching of WLAN connection  
– available only with deactivated Auto Connect)

**-Existing Network:** available only with deactivated Access Point

**-(W.O.) Auto Connect:** Automatic connection  
(**<F1>** for YES / **<F4>** for NO)

**-Network scan:** Search for available networks  
(selection with **<Enter>**)

**-WPA password:** Input of password for selected network

**Pitot factor** (selection after pressing **<Enter>**):

- Input of Pitot factor for flow rate calculation (standard = 0.93)

**Printout** (selection after pressing **<Enter>**):

- Text input for printout on measurement protocol (8 x 24 characters)

- Input the text of line 1 as follows:

1. Activate character selection list with **<F4>**.
2. Select keyboard type with **<F3>** (4 different keyboards available).
3. Use the cursor keys to select the desired character  
(selected character is outlined by black background).
4. Confirm selection while pressing **<Enter>**.
5. Repeat procedure until desired text is complete.
6. Once input for line 1 is completed, deactivate the characters  
selection mode with **<F4>** and move to the second line with the  
cursor key **<Down>**.
7. Once all lines have been processed as desired, exit the menu  
with **<ESC>**.

# 11. Control

The electrochemical sensors for gas analysis are submitted to a wearing process and do age. They alter their output values along the time depending on the gas concentration, the exposure time and the soiling grade of the sampled gas. The programme monitors the sensors and corrects drifts.

But if the drifts and the correlated measurement errors increase, an error message is displayed. In this case the corresponding sensor must be changed by an authorised service centre. The control menu informs about the current status values for the sensors.

Further information is also consigned on 3 display pages (use cursor keys to scroll):

- battery voltage (charging status);  
is displayed as a symbol in all menus:  
Full charge   Half charge   Empty



- operation hours since last service
- total operation hours
- date of the next recommended service
- phone number of the next service center
- software version
- serial number
- amount of CO switch-offs
- error amount

O2	19744 mV
CO	7 mV
Accu	6.09 V
Operation hours	: 8.45 hrs
Total	: 18.75 hrs
Next unit check	: 01.07.10
Service tel.	:02371-945-303
<b>Further pages: ↑↓</b>	

Program version	:V1.2 19.11.09
Serial no.	:EN2-0001
CO purges	: 15
Error counter	: 21
Operation hours	: 8.45 hrs
Total	: 18.75 hrs
Next unit check	: 01.07.10
Service tel.	:02371-945-303
<b>Further pages: ↑↓</b>	

- Collection of the last maintenance

Last service (history)	
25.08.09	88 hrs
14.08.10	145 hrs
23.08.11	205 hrs
19.08.12	322 hrs
--,--,--	
--,--,--	
<b>Further pages: ↑↓</b>	

## 12. Data Processing

### 12.1. Communication

If a MM card is inserted in the slot, so it will be used as record medium. The menu „**Data processing**“ offers the following functions:

#### Select:

For search or creation of plant files in the scope of assigning measurement values (see chapter 7.).

#### View:

Recorded values of the selected plant can be viewed (see chapter 7.).

#### Memory (M):

Here all stored measurements (sorted by record number) can be viewed. Single measurement results can be called up as follows:

- Select desired record number with the cursor keys and confirm with **<Enter>**
- Scroll with the cursor keys
- Press **<ESC>** to exit

#### Format:

This function is usually needed by initial adjustment of the instrument at our factory (preparation of MM card for data recording).

**Caution: All stored values will be cancelled!**

Data processing	
Select	
View	
Memory (M)	
Format	
Quit with: ESC	
DRT <-> PC !	
Datalogger	

Date	Fuel type
1 01.09.09 11:01	Fuel oil
2 01.09.09 11:02	Fuel oil
3 01.09.09 11:04	Fuel oil
4 01.09.09 11:07	Fuel oil
5 01.09.09 11:11	Fuel oil
6 01.09.09 11:23	Fuel oil
7 01.09.09 11:44	Fuel oil
8 01.09.09 11:53	Fuel oil
Select	: ↑↓↵

## **DRT <-> PC!:**

### **Load data:**

Enables the data import from e.g. ecom software (available on our website „www.ecom.de“). See chapter „Technical Data“ for data format information (please observe the transfer options of your software!).

Proceed as follows:

- Connect ecom-EN2-R and PC via USB cable.
- Select “**Load data**“ and confirm with **<Enter>**.
- Answer the displayed question with **YES (<F1>**).
- Decide if the data recorded can be cancelled (**<F1>** for **YES** / **<F4>** for **NO**).
- Start the data transfer on your PC.

### **Send data:**

With this function the data records completed with measurement values can be transferred to the PC programme (procedure similar to chapter „**Load data**“).

## **12.2. Data logger**

Here a Data logger record (“**Data logger**” and key **<OK>** / on top right on the display appears the disk symbol) can be started or finished (just available when using the multi-media card). With **<Record>** you can interrupt and continue the record (only in gas analysis). For each recording one file will be written on the card. The files will be numbered consecutively (J2KDL-00.csv, J2KDL-01.csv and so on) and can be transferred to PC with a card reader. The length of a dataset is 500 byte which means that on a 32 MB card 64000 measurements could be recorded.

### **Save to MMC (min. 1 second / max. 999 seconds):**

Adjustment of the interval time for data logger recordings.

### **CSV+Header (<F1> for YES / <F4> for NO):**

Adjustment of data logging with or without column headings.

## 12.3. Data logging with DASNT2

In addition to data logger recordings the data could also be transferred online via USB, Bluetooth (option) or via data interface to the software "**DASNT2**". For the USB connection, a driver is required. Software and USB driver are available free of charge from the ecom website. The following transfer parameters must be set at **ecom-EN2-R ("Adjustments" / "Internal" / "USB ")**:

- **1200 Baud**
- **Protocol DAS**

Please note the hints in the software manual.

## 12.4. Data processing with DAS5

To display and storage of measured values and measured value gradients the software "**DAS5**" is available. With the help of a multi-media card customer and measurement data can be exchanged between software and instrument. An online connection to store measured values and measured value gradients is possible with USB or WLAN. For the USB connection, a driver is required. Software and USB driver are available free of charge from the ecom website. The following transfer parameters must be set at **ecom-EN2-R**

**("Adjustments" / "Internal " / "WLAN")**:

- **1200-38400 Baud** (setting as in the software "**DAS5**")
- **Protocol Enhanced**

For the wireless connection (WLAN), the following transfer parameters have to be set at **ecom-EN2-R**

**("Adjustments" / "Internal " / "WLAN")**:

- **Access Point = YES**
- **Auto Connect = YES**

Please note the hints in the software manual.

## 12.5. Data processing with Remote Display App

To display and storage of measured values, the "**Remote Display App**" for smartphones (iOS or Android) is available. Test results are stored along with customer information in a pdf-file and can be sent f.e. as email attachment. Links to free download of the Apps can be found on the ecom website. For the wireless connection (WLAN), the following transfer parameters must be set at **ecom-EN2-R**

("Adjustments" / "Internal" / "WLAN"):

- **Access Point = YES**
- **Auto Connect = YES**

## 13. Diagnostics

### 13.1. Fault diagnostic

The ecom-EN2-R is able to receive and to process information provided via cable transfer by the ecom-AK (read-out head for digital firing automates).

Out of the main menu, select the sub-menu "**Fault diagnostic**" and confirm with **<Enter>**. The ecom-EN2-R tries to establish a connection with the ecom-AK (display message: „Search in process“). By successful attempt, the current burner operation stand is displayed as a graphic on the display. The operation stand can be recorded (max. 120 sec). Press **<Enter>** to initiate a new recording (reset).

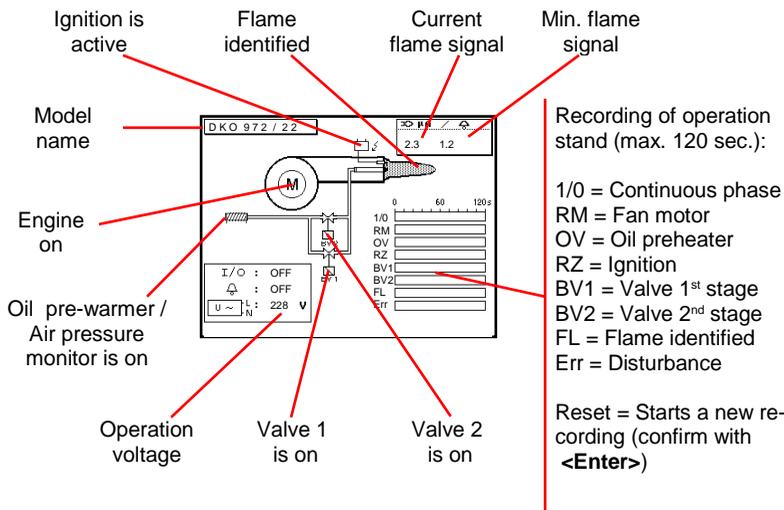
ecom-AK



Cable connection to AUX connector



ecom-EN2-R



Use the cursor keys (Up/Down) to call up further data of the firing automate. On the 2<sup>nd</sup> display page the current error and the number of burner starts are displayed.

Number of burner starts at a total resp. since reset of firing automate

<b>Current error</b>	
No error !	
Number of startups total	677
Service counter actual	142
<b>Further pages: ↑↓</b>	

Current error

The 3<sup>rd</sup> display lists information about error history (type and volume of information depending on firing automat).

Last 2 errors (Satronic)  
Last 5 errors (Siemens)  
(Scroll errors using  
<Right/Left>)

<b>Error history</b>	
Flame signal during straylight check	
After:	001 12 sec
Stat :	2.2 µA 225 V
Total	: 46
Straylight	: 22
Safety time	: 9
Loss of flame	: 17
FT/LW	: 0
<b>Select: ↑↓ &lt;&gt;</b>	

Error statistics  
(number of errors)

The 4<sup>th</sup> display page lists information about the monitoring times (type and volume of information depending on firing automate).

Monitoring times of firing automate

<b>Timing values</b>	
Safety time (TSA)	4.9 sec
Delay time valve 2	40.0 sec
Pre-ignition time	17.0 sec
Post-ignition time	20.0 sec
Delay straylight sup.	11.5 sec
Straylight supervision	5.0 sec
Rest time TSA (actual)	4.1 sec
<b>Select: ↑↓</b>	

## 13.2. delta-T Measurement

With the ecom-EN2-R a difference temperature measurement is possible. For measurements at pipes (e.g. water-in and water-out of heating systems), special temperature sensors are needed, available from your authorised ecom agency. Out of the main menu point "**Diagnos-tics**" select the sub-menu "**dT measurement**" and confirm with **<Enter>**.

The instrument indicates the temperature T1 (sensor at connection „Gas temperature“), the temperature T2 (sensor at connection „Air temperature“) and the difference between both temperatures (T1 - T2). Press **<Memory>** to store the result in the intermediate memory. A printout can be started with **<Print>**.

dT measurement	
T1	70.4 °C
T2	56.3 °C
dT	14.1 °C



**Measurement stored in intermediate memory**

## 13.3. Heating Check (Option)

The heating check is a simple, expressive process to evaluate a complete heating plant (heat production, distribution and transfer) from the energetic point of view.

Hereby the single plant components get inspected by the heating engineer in a combination of measurements and visual assessment and valued in regards of their energetic quality acc. to a negative point system of maximum 100 points.

The higher the score, the farer the current plant is away from the desirable energetic stand and the higher the energy saving potential would be if modernisation measures are conducted.

In combination with the special probes required hereto, the ecom-EN2-R is able to perform the measurement of the heating check parameters: gas losses, ventilation losses and surface losses. Out of the main menu point "**Diagnos-tics**", select the sub-menu "**Heating Check**" and confirm with **<Enter>**.

Heating Check
<b>Gas losses</b>
<b>Surface losses</b>
<b>Ventilation losses</b>
<b>Results</b>
<b>Cancel</b>
Select: ↑↓↵

The **gas losses measurement** is to be performed with the instrument's sampling probe in the gas core stream after menu call up (see chapter 8.1.). Once the measurement is recorded with **<Memory>** (disk symbol) the conversion of the measurement results in negative points is available under the menu point „**Results**“.

O2	3.2 %
CO2	13.1 %
CO	0 ppm
Eff.	92.5 %
Losses	7.5 %
Exc. air	1.18
T.Gas	184 °C
T.Air	20 °C

BImSchV
 

[X]	[A]	[m]	[CO]	[ ]	[>]
-----	-----	-----	------	-----	-----

**Measurement stored in intermediate memory**

The **surface losses measurement** is performed by a temperature sensor specific for surfaces. The temperature difference between boiler surface and room temperature (air temperature sensor) is determined and the percentage loss is calculated. Once the menu point is called up, the boiler performance must be inputted. To easy the measurement width, depth and height of the boiler can also be entered (dimensions will be memorized for surface calculation). Please proceed as follows:



**Temperature sensor for surfaces**

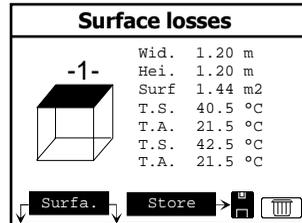
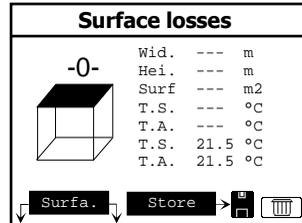
- activate respective input window with **<Enter>**
- inputs values using the keys numerical function
- confirm input with **<Enter>**  
or:
- adjust values using the cursor keys **<Right/Left>**

If no boiler dimensions are inputted, press **<F1>** (Start) to activate the measurement recording. Here the dimensions for all surfaces must be inputted.

<b>Surface loss</b>	
	P.Boiler 24.5 kW
	Width 1.20 m
	Depth 1.20 m
	Hight 1.20 m
Modify: ↑↓<>↵	
Start	Start + [ ]

Press **<F3>** (Start + ->) to start the real measurement. Proceed as follows:

- select surface (boiler side) to be measured with **<F1>** or **<F2>**
- position surface sensor
- record temperature difference with **<Memory>** - up to 10 values can be recorded per surface out of which a mean value will be calculated automatically
- if need be, cancel measurements with **<F4>**
- repeat this procedure for each surface



Once all surface temperatures have been determined, quit the menu with **<ESC>**. The surface losses get automatically calculated. The value conversion in negative points is available in the menu point „**Results**“.

The **ventilation loss** measurement is performed by a flow probe 30 sec. after burner switch-off. This measurement can be performed at the earliest 5 min. after instrument's switch-on as the pressure sensor requires this period of time for stabilisation. Once the menu is called up, the values for air pressure, external temperature, boiler performance and exhaust gas pipe diameter must be inputted. Hereto proceed as follows:

- open respective window with **<Enter>**
- input figures using numerical function of keys
- confirm input with **<Enter>**
- or:
- adjust values using the cursor keys **<Right/Left>**



**Strömungssonde**

Press **<F1>** (Start) prior to going thru the following steps to start the measurement:

- release tubing of the flow probe
- wait for zeroing of pressure sensor
- re-connect tubing of the flow probe
- position flow probe into exhaust gas pipe (observe mark for flow direction)
- switch off burner and simultaneously press **<F1>**
- or:
- press **<F2>** to activate timer (5 sec.) and switch off burner by beep
- after approx. 30 sec. the measurement value converted in negative points is available

An overview of the measurements is available under „**Results**“. Press **<Print>** to print them out.

Heating Check	
Gas losses	√
Surface losses	√
Ventilation losses	√
<b>Results</b>	
Cancel	
Select:	↑↓←

Heating Check	
Gas loss	2.9 %
Points	2.6
Surf. Lo.	2.29 %
Points	3.4
Vent. lo.	3.11 %
Points	3.0
Quit with:	ESC

### 13.4. 4 Pa Measurement (option)

The simultaneous operation of room-dependent firing place and air evacuation system can lead to dangerous low pressure conditions. With the ecom-EN2-R it is possible to check the low pressure limit value of 4 Pa and to document in a diagram the time course of the low pressure value. Once the menu point is called up, the measurement is to be performed as follows:

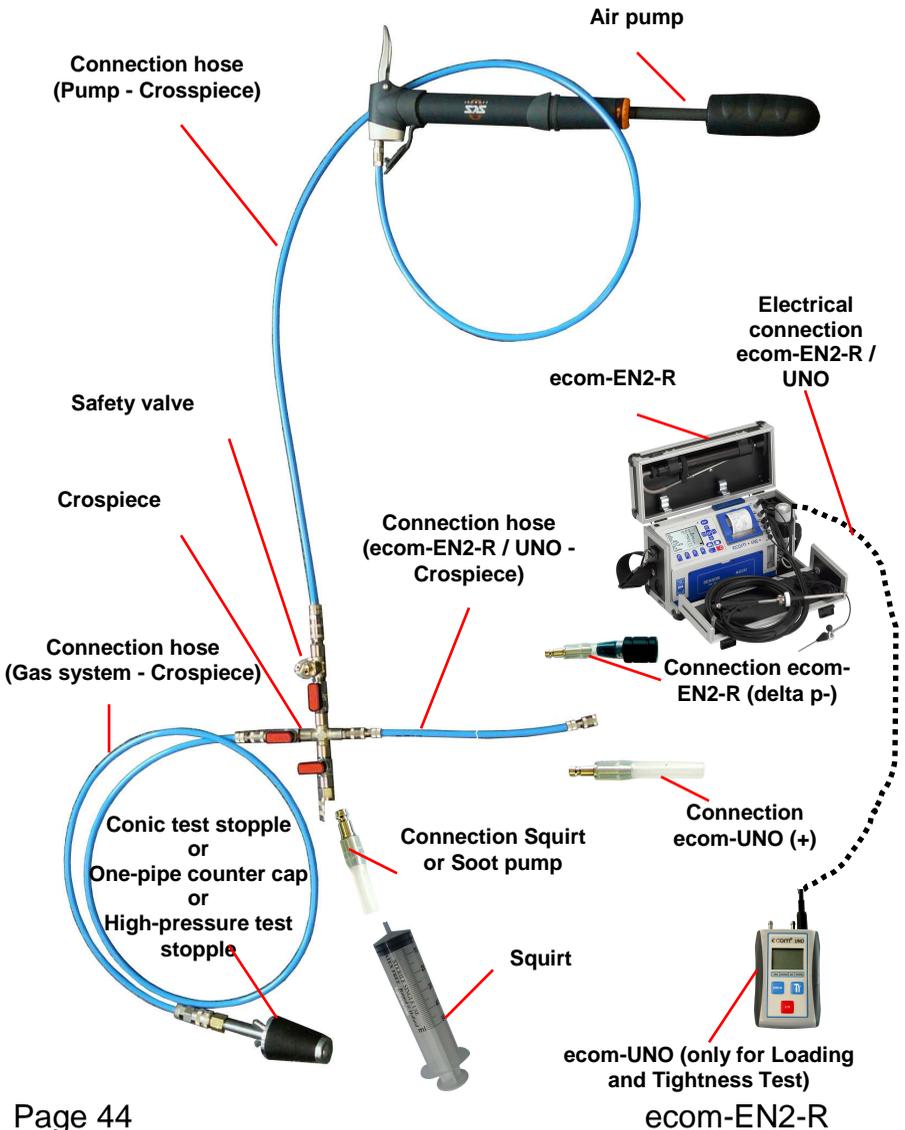
- connect capillary hose for room where burner is installed to „-“
- connect capillary hose for reference place (staircase or outside air to „+“
- operate firing and evacuation systems with maximal performance
- open window resp. connection door to burner room and check the correct evacuation of the exhaust gases
- zero pressure sensor with **<F4>**
- position capillary hose for reference location
- start record pressure value course with **<F1>** (Start)  
(an acoustical signal is issued every 30 sec. which can be deactivated / re-activated pressing **<F2>**)
- record pressure by opened window resp. connection door
- close window resp. connection door after approx. 30 sec. and check low pressure
- after approx. 30 sec. open window resp. connection door and check zero point
- close window resp. connection after approx. 30 sec. and check low pressure
- after approx. 30 sec. re-open window or connection door and check zero point
- after approx. 30 sec. close window resp. connection door and check low pressure

Once the measurement time is completed, the diagram can be viewed on the display (use **<F3>** to emphasize illustration 1x, 2x, 4x, 8x times or A for automatic). Start a printout if needed with **<Print>**.

## 13.5. Pressure Tests (option)



1. Use only air or inert gas for check !
2. Respect the „Technical Rules for Gas installations“!



Call up the menu „**Pressure Tests**“ with the pre-programmed measurement routines „**Pressure Test**“, „**Loading Test**“, „**Tightness Test**“ and „**Usage property**“. Parameters to each measurement routine can be adjusted in the menu „**Setup**“.

## **Setup**

Scroll with cursor keys **<Up/Down>** until the menu “**Setup**”. Press **<Enter>** to activate the menu. The following parameters can be adjusted for the corresponding measurement routine:

### **Pressure Test**

- Stabilization time (1 - 10 min, default: 1 min)
- Measurement time (10 - 120 min, default: 5 min)

### **Loading Test**

- Stabilization time (1 - 10 min, default: 1 min)
- Measurement time (10 - 120 min, default: 10 min)
- Test pressure (900 - 1200 hPa, default: 1000 hPa)

### **Tightness Test**

- Stabilization time (1 - 10 min, default: 1 min)
- Measurement time (10 - 120 min, default: 10 min)
- Test pressure (90 - 160 hPa, default: 150 hPa)

### **Usage property**

- Stabilization time (1 - 270 min, default: 1 min)
- Measurement time (10 - 240 min, default: 10 min)
- Test pressure (20 - 160 hPa, default: 50 hPa)
- Max. operation pressure (10 - 100 hPa, default: 23 hPa)
- Air pressure (800 - 1200 hPa, default: 1013 hPa)

Each parameter can be adjusted the same way:

1. Select the parameter with cursor keys **<Up/Down>**.
2. Press **<Enter>** to activate.
3. Type in the value with the instrument keyboard.
4. Confirm with **<Enter>**.

## Pressure Test

The “**Pressure Test**” up to 100 hPa is deposited as a measurement routine in the ecom-EN2-R. Proceed as follows:

1. Close the conduit with a suitable adapter (test stopple, high-pressure stopple or one-pipe counter cap).
2. Connect the components as described before.
3. Scroll with cursor keys **<Up/Down>** to the menu “**Pressure Test**”. Activate with **<Enter>**.
4. Create the pre-adjusted test pressure (max. 100 hPa) with the air pump.
5. Interrupt the connection to the air pump (switch-off the ball valve) and start “**Pressure Test**” with **<Enter>**.
6. Wait for stabilization time (the measurement will start automatically).
7. Once the measurement time is over, the result is displayed and can be printed by pressing **<Print>**.
8. If the menu “**Pressure Test**” is selected again, so the result can be called up with **<F4>** (as long as the ecom-EN2-R is on) or a new measurement can be started with **<F1>**.

## Loading Test

The „**Loading Test**“ acc. to DVGW – TRGI Process Instructions G 600 by pipes (operation pressure up to 100 hPa) is deposited as a measurement routine in the ecom-EN2-R. Proceed as follows:

1. Connect the ecom-UNO to the connection AUX of the ecom-EN2-R.
2. Close the conduit with a suitable adapter (test stopple, high-pressure stopple or one-pipe counter cap).
3. Connect the components as described before.
4. Scroll with cursor keys **<Up/Down>** to the menu „**Loading Test**“. Activate with **<Enter>**.
5. Create the pre-adjusted test pressure with the air pump (the unit beeps as soon as the pressure level is achieved).
6. Interrupt the connection to the air pump (switch-off the ball valve).
7. Wait for stabilization time (if the pressure remains in the range „test pressure +/- 10% during stabilization time, so the measurement will start).
8. Once the measurement time is over, the result is displayed and can be printed by pressing **<Print>**.
9. If the menu „**Loading Test**“ is selected again, so the result can be called up with **<F4>** (as long as the ecom-EN2-R is on) or a new measurement can be started with **<F1>**.

## Tightness Test

The „**Tightness Test**“ acc. to DVGW – TRGI Process Instructions G 600 by pipes (operation pressure up to 100 hPa) is deposited as a measurement routine in the ecom-EN2-R. Proceed as follows:

1. Connect the ecom-UNO to the connection AUX of the ecom-EN2-R.
2. Close the conduit with a suitable adapter (test stopple, high-pressure stopple or one-pipe counter cap).
3. Connect the components as described before.
4. Scroll with cursor keys **<Up/Down>** to the menu „**Tightness Test**“. Activate with **<Enter>**.
5. Create the pre-adjusted test pressure with the air pump (the unit beeps as soon as the pressure level is achieved).
6. Interrupt the connection to the air pump (switch-off the ball valve).
7. Wait for stabilization time (if the pressure remains in the range „test pressure +/- 10% during stabilization time, so the measurement will start).
8. Once the measurement time is over, the result is displayed and can be printed by pressing **<Print>**.
9. If the menu „**Tightness Test**“ is selected again, so the result can be called up with **<F4>** (as long as the ecom-EN2-R is on) or a new measurement can be started with **<F1>**.

## Usage property

The „Usage property“ acc. to DVGW – TRGI Process form G 624 by conduits is memorised as a measurement routine by the ecom-EN2-R. The calculation of the leak rate happens automatically according to the following equation and corresponds herewith to the procedure of the DVGW-TRGI Process Form G 624:

$$VB = V/TM * ((PA + P1)/(PA + P2)-1) * PB/P1 * f$$

with: **VB** = Gas leak volume in operation state (l/h)

**V** = Pipe content in litres

**TM** = Measurement duration in hours

**PA** = Barometer stand in hPa

**P1** = Test pressure at meas. beginning in hPa

**P2** = Test pressure at measurement end in hPa

**PB** = Maximal gas operation pressure in hPa

**f** = Factor for consideration of gas type

Proceed as follows:

1. Close the conduit with a suitable adapter (test stopple, high-pressure stopple or one-pipe counter cap).
2. Connect the components as described before.
3. Scroll with cursor keys <Up/Down> to the menu „Usage property“. Activate with <Enter>.
4. Type in the air pressure (**PA**) with the instrument keyboard and confirm with <Enter>.
5. Choose the gas type (**f**) with cursor keys <Up/Down> and confirm with <Enter>. The following gas types are recorded with their respective factors:

### Natural Gas, Air, Town Gas, Propane, Butane, Hydrogen

6. Type in the maximal operation pressure (**PB**) with the instrument keyboard and confirm with <Enter>.

7. The pipe volume (**V**) is needed for the calculation of the leak rate. The ecom-EN2-R offers two possibilities:

a. Type in pipe volume (**V**):

- Choose **NO** at the inquiry „Calculate Volume automatically ?“.
- Type in pipe volume (**V**) with the instrument keyboard and confirm with **<Enter>**.

b. Calculate pipe volume automatically (**V**):

- Choose **YES** at the inquiry „Calculate Volume automatically ?“.
- Connect the squirt or soot pump as described before.
- Open ball valve and wait until the pressure is stabilized.
- Choose squirt or soot pump with the cursor keys **<right/left>**.
- Start volume calculation with **<Enter>**.
- Infer the test volume with squirt or soot pump. The decrease of pressure must be min. 2 hPa (otherwise operate squirt or soot pump several times).
- Close ball valve and confirm with **<Enter>**.
  - Choose number of strokes with the cursor keys **< right/left >** and confirm with **<Enter>**.

8. Create the pre-adjusted test pressure with the air pump (the unit beeps as soon as the pressure level is achieved).

9. Interrupt the connection to the air pump (switch-off the ball valve).

10. Wait for stabilization time (if the pressure remains in the range „test pressure +/- 10% during stabilization time, so the measurement will start).

11. Once the measurement time is over, the result is displayed and can be printed by pressing **<Print>**.

12. If the menu „**Usage property**“ is selected again, so the result can be called up with **<F4>** (as long as the ecom-EN2-R is on) or a new measurement can be started with **<F1>**.

## 14. Maintenance Tips



**Do not use other sensors or feelers from other manufacturers otherwise the TÜV / DIN EN approval will not be valid anymore!**

To secure the accuracy of your measuring instrument we recommend the annual check by an authorized ecom partner. In the case of strong demand (e.g. permanent several hours of measurement per day, rough conditions etc.) shorter intervals between checks should be selected - please contact your ecom partner. All ecom partners are listed under [www.ecom.de](http://www.ecom.de).



**Service made by service centres non-authorized by ecom GmbH will result in a complete and immediate lost of any warranty!**

The following advices will be of help for the daily check and maintenance of single parts or assemblies:

### **Fine dust filter**

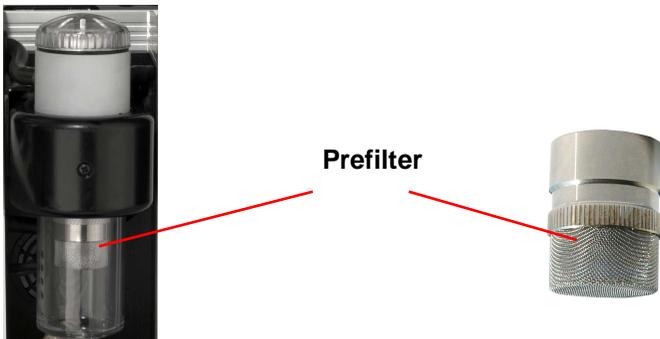
Screw off the cover of the condensate trap/gas cooler and check the state of the particle filter. Change it once the filter has a grey colour (= number 2 - 3 of the soot comparison scale).



**Fine dust filter**

## Prefilter

The prefilter made of high-grade steel is within the condensate container. It should be cleaned when contamination (with warm water and dry). Unscrew condensate container and prefilter. Assemble after cleaning again in reverse order.



## Sensors

The sensors get calibrated with the reference gas fresh air by each switch-on. Their state is permanently checked by the instrument. New sensors age along the operation time because of the wearing of the reagents (oxygen sensor) and due to soiling respectively exceeding concentrations beyond the nominal measurement range (toxic sensors). The output values of the sensors are (menu "**Control**"):

O <sub>2</sub>	approx. 20000 mV
Others	0 mV (+/- 150)

If an error message is displayed during calibration and cannot be eliminated despite several calibration phases, so the instrument must be checked by a qualified and authorised service centre. The oxygen sensor must show a value of >7000 mV, otherwise it must be changed by an authorised service centre.

The CO sensor is protected against overload by the internal programme. If the limit value of 4000 ppm is exceeded, a second pump switches on and flows the sensor with fresh air. After sufficient purging time (X behind CO disappears) the sensor can be reintegrated into the measurement system with <F3> (if you choose „**Yes**“ at „**Adjustments**“ / „**Internal**“ / „**CO-Automatic**“ the CO sensor switches to measurement automatically). The sensor can also be manually be excluded from the measurement system with <F3>.

### Probe and tubing

Depending on the frequency of use, probe and tubing should be regularly cleaned in order to release particle deposits and to prevent early wearing due to corrosion.

- Release the connections at the instrument and at the probe grip to free the tubing.
- Clean it (flow warm water in then dry respectively blow water drops out).
- Slightly grease the O-rings of the tubing connections from time to time with acid-free grease.

### Change printer paper roll

- Release the printer cover (press lock downwards).
- If necessary, extract the paper rest out of the printer. Hereto select **"Adjustments"/"Paper feed"/<Enter>**.
- Remove the plastics tube of the previous roll.
- Insert the paper end in the slot under the transport roll (paper roll inner side facing you while inserting the paper).
- Convey approx. 3 cm paper thru the printer (**"Adjustments"/"Paper feed"/<Enter>**).
- Lay the paper roll in the corresponding hollow.
- Insert the paper thru the slot of the printer compartment cover and close the latest.

**Locking  
printer cover**



## 15. Technical Data

Parameter	Range	Principle
O <sub>2</sub>	0 ... 21 vol. %	Electrochemistry
CO	0 ... 4000 ppm	Electrochemistry
NO (option)	0 ... 5000 ppm	Electrochemistry
NO <sub>2</sub> (option)	0 ... 1000 ppm	Electrochemistry
SO <sub>2</sub> (option)	0 ... 5000 ppm	Electrochemistry
H <sub>2</sub> S (option)	0 ... 1000 ppm	Electrochemistry
CO% (option)	4000 ... 63000 ppm	Electrochemistry
CO <sub>2</sub> (option)	0 ... 20 vol. %	Infrared
CO <sub>2</sub>	0 ... CO <sub>2max</sub>	Calculation
T-Gas	0 ... 500 °C	NiCr-Ni
T-Air	0 ... 99 °C	Semi-conductor
Differential pressure	0 ... +/- 100 hPa	DMS bridge
Efficiency	0 ... 120 %	Calculation
Losses	0 ... 99,9 %	Calculation
Excess air	1 ... ∞	Calculation
CO undiluted (adjustable ref. O <sub>2</sub> )		Calculated
Flue gas dew point		Calculated
<b>Power supply</b>	Charger 230 V / 50 Hz~; Battery 6 V / 3,8 Ah	
<b>Protocol printer</b>	integral; 58 mm paper width Printout individually programmable	
<b>Indication</b>	graphic display; backlit	
<b>Dim. (W x H x D)</b>	400 mm x 275 mm x 205 mm	
<b>Weight</b>	approx. 7 kg complete with sampling system	

Subject to technical changes  
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## 16. FAQ

Where do I find important instrument information?

In the menu „Control“ all important instrument informations are shown (e.g. battery voltage, sensor values, unit number, next service date, operation hours etc.). With the arrow keys stands you can switch to the second page.

How long is the life span of the sensors?

The life span depends on the operating hours and the instrument equipment. The life span of the toxic sensors (CO, NO, SO<sub>2</sub>, NO<sub>2</sub>) is affected by high gas concentrations and a not sufficient purging. The life span for these sensors amounts to on the average between 4 and 6 years. The life span of the O<sub>2</sub> sensor is independent of the operating hours and amounts to approx. 2 years.

Which sensors can I exchange?

The following sensors are exchangeable:

- O<sub>2</sub> sensor
- CO sensor (precalibrated)
- NO sensor (precalibrated)
- SO<sub>2</sub> sensor (precalibrated / only together with CO sensor)

The instrument shows the error message „O<sub>2</sub> sensor 0 mV“!

The sensor must be renewed.

The instrument shows the message „Check required“!

This message appears automatically every 12 months or after 250 operating hours. Note: This is a recommendation to let check the instrument. The instrument is however still ready for use.

The instrument shows the error message „T-Gas“ or „T-Air“!

Possible reasons could be:

- Cable is broken (at the plug)
- T-Air sensor is broken
- Thermocouple is broken
- Cable is defective

Note: The error messages can be ignored at the EN2 by pressing „Enter“. Calculations that depends on these temperatures are not implemented.

The instrument shows wrong or inaccurately CO<sub>2</sub> values!

Possible reasons could be:

- O<sub>2</sub> is defective (CO<sub>2</sub> values are calculated from the O<sub>2</sub> values)
- Pump is not working correctly
- Leakage in the gas way
- condensate trap / gas cooler is clogged

My instrument cannot be switched on!

- Please check the mains cable
- Please check the fuse
- Please check mains connection (Plug socket switched on?)
- Please load the accumulator min. 8 hours (Accumulator could be over-discharged)

My instrument does not print!

Please check whether the printer paper is correctly inserted. The thermal printer writes only on the thermally sensitive side. Please use always the correct paper for the printer, you will prevent defects at the printer. Please make sure that the printer is clean (no chads in the drive).

Can I change the printout?

You can change the printout (Menu: Adjustments).

Hint: If you have several instruments of the same type, you can locate an error by exchanging the accessories (probe, hose, temperature sensor etc.).

If further questions or problems should arise, please contact the next authorised service centre.

### Description of data record ecom-EN2-R with Multi Media Card

Format data logger records: J2KDL-xx.csv (separation mark between values = comma)

Format punctual measurements: J2KDV.txt (separation mark between values = comma)

Column	Description	Remark / Example
A	Date	DD.MM.YYYY (also US-Version)
B	Time	HH:MM:SS (also US-Version)
C	O <sub>2</sub> in vol.%	0,0 - 21,0
D	CO in ppm	0 - 4000
E	NO in ppm	0 - 5000
F	NO <sub>2</sub> in ppm	0 - 1000
G	SO <sub>2</sub> in ppm	0 - 5000
H	CO converted*	
I	NO converted*	
J	NO <sub>2</sub> converted*	
K	NO <sub>x</sub> converted*	
L	SO <sub>2</sub> converted*	
M	T. Gas in °C or °F	0 - 500 (US-Version with other range in °F)
N	T. Air in °C or °F	0 - 99 (US-Version with other range in °F)
O	Draught in hPa	0,00 - 20,00
P	CO <sub>2</sub> in vol.%	0,0 - 25,0
Q	Efficiency in %	0,0 - 120,0
R	Losses in %	0,0 - 100,0
S	Excess air	> 1,00
T	Dew point in °C or °F	0 - 500 (US-Version with other range in °F)
U	Poisoning index	> 0,0
V	O <sub>2</sub> (gas channel check) in vol.%	0,0 - 21,0
W	CO (gas channel check) in ppm	Related to 0,0 vol.% O <sub>2</sub>
X	CO (gas channel check) in ppm	Measured value
Y	O <sub>2</sub> (O <sub>2</sub> check) in vol.%	0,0 - 21,0
Z	T. Boiler	0 - 999
AA	T. Sensor	0 - 99
AB	O <sub>2</sub> reference	0,0 - 21,0
AC	Unit	0=ppm; 1=mg/m <sup>3</sup> ; 2=mg/kWh; 3=mg/MJ
AD	Norm	N = converted to O <sub>2</sub> ref.
AE	Fuel type number	Index acc. to instrument table
AF	Fuel type text	Text acc. to instrument table
AG	Soot 1	0,0 - 9,9
AH	Soot 1	0,0 - 9,9
AI	Soot 1	0,0 - 9,9
AJ	Oil trace	0=no; 1=yes;
AK	20 characters text	
AL	20 characters text	
AM	16 characters text	
AN	Serial number	
AO	CO (O <sub>2</sub> check) in ppm	
AP	Zug (O <sub>2</sub> check) in hPa	
AQ	C <sub>x</sub> H <sub>y</sub>	
AR	Number copy data	
AS	T1 (deltaT-measurement)	
AT	T2 (deltaT-measurement)	
AU	Velocity	m/s
AV	CO Environment	CH-version = Kind of control
AW	free	CH-version = Load range
AX	Comment text	
AY	Comment text	
AZ	Comment text	
BA	Comment text	
BB	H <sub>2</sub> in ppm	CH version = Oil consumption
BC	H <sub>2</sub> converted*	CH version = Thermal output
BD	Sensor 6 in ppm	CH version = Operation hours counter
BE	Sensor 6 converted *	CH version = Code

BF	dP (velocity) in Pa	0 – 1000,00
BG	Air pressure in hPa	300 – 1100
BH	Unit 2	0=ppm; 1=mg/m <sup>3</sup> ; 2=mg/kWh; 3=mg/MJ; 4=ppmN; 5=mg/m <sup>3</sup> ; 6=---
BI	CO (Unit 2)	
BJ	NO (Unit 2)	
BK	NO <sub>2</sub> (Unit 2)	
BL	NO <sub>x</sub> (Unit 2)	
BM	SO <sub>2</sub> (Unit 2)	
BN	Analogue input 1	
BO	Analogue input 2	
BP	Sensor 7 in ppm	
BQ	Meas. gas volume in l/min	
BR	last column	0

\* converted to unit (column AC) and converted on O<sub>2</sub> ref. (Column AB) when column AD = N