# ecom

X

# INTELLIGENT MESSEN! INTELLIGENT ANALYSIS!

# ECOM® ST Gas Analysis



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# ecom PRODUCTS OFFER YOU MANY BENEFITS ...



#### **EXTREMELY** EFFICIENT.

The high output level (up to 2.6 liters/minute) not only enables ecom analyzers to provide a fast reading: It also makes it possible to bridge long distances during sampling, or negative pressure in the application. Manometers also provide

readings in record time.



#### EXTREMELY ACCURATE.

The reading accuracy of gas sensors (CO, NO, SO<sub>2</sub>) is determined and adjusted at 5, 20 and 40 °C in the climatic test chamber using standarized test gases. High-quality sensors provide a perfect reading for pressure measurements.



#### EXTREMELY COMPLETE.

ecom analyzers are sold and designed as an entity (device, probe, probe hose, case). In addition: Printer paper and filter, a solid shoulder strap, PC software and Apps.



#### EXTREMELY COOL.

The drier, the better: The gas to be measured is continually cooled to 5 °C using a gas cooler. This way, the drying processis controlled. Collected condensate can be easily emptied in some cases this occurs in automatic mode.



#### **EXTREMELY** FAR-REACHING.

ecom analyzers communicate wirelessly: Via Bluetooth as well as radio (highest range with the most stable connection). This way instruments can be remotecontrolled via e.g. smartphones or ecom remote control unit.



#### EXTREMELY ROBUST.

Hard on the outside – even harder on the inside! Almost all ecom measuring devices are housed in an ultra-light aluminium casing. Its durability pays off in its daily use – especially in rougher conditions.



#### EXTREMELY SAFE.

The condensation control protects from moisture. An automatic CO shut-off (flushing of the CO sensor) without interruption of the measuring process ensures the long lifespan of the CO sensor. Each ecom instrument has its own "safety equipment".

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#### **EXTREMELY** LOSS-FREE.

To measure the full concentration of extremly water soluble gases an inner PTFE coated hose or a heated sampling system are available. This guarantees the fast and condensate free flue gas transport.

# ... FOR YOUR APPLICATION.

## HEATING

Combustion gas analysers, pressure meters, leak detectors and more for the HVAC handicraft, chimney-sweep and heating after-sales service. For control and adjustment works in order to reduce emissions and to optimize the efficiency of heating plants.

## ENGINES

For control and adjustment works among all by commissioning of gas engines, thermal power blocks, etc. as well for the perfect measurement of water-soluble gases like nitrogen oxide – especially recommended for the  $NO_x$  measurement.

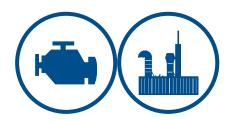
## COMBUSTION

Combustion gas analysers, pressure meters, leak detectors and more for control and adjustment works at burners and large-scale firing plants in order to reduce emissions, to arrange for a more efficient combustion process and to optimize the thermal process.

## INDUSTRY

High-quality devices for exhaust gas analysis, pressure measurement and leak detection – for optimal use in industrial applications (such as aluminum processing, coke oven plants, cement processing, power plants, refineries, waste incineration ...).











EMV CERTIFIED ACC. TO EN 61326-1



Illus. with optional lockable cabinet

#### ecom-ST

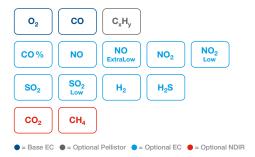
COMPACT STATIONARY ANALYSER FOR AUTONOMOUS AND QUASI-CONTINUOUS MONITORING OF GAS EMISSIONS

### FEATURES

- Modular construction
- Programmable measuring cycles per day ranging from 22 measurements (every 65 minutes) up to 144 measurements (every 10 minutes)
- up to 144 measurements (every to minutes)
- Gas sampling/fresh air purge monitoring via integrated magnetic valve
- Standard configuration includes Longlife  $O_2$  and CO sensors, Analyser allows for up to six (6) sensors
- CO sensor over-range protection and fresh air purge to avoid measurement interruption
- High-performing gas pump for quick gas sampling
- Powerful Peltier cooler with electronically monitored condensate trap and automatic moisture removal
  Backlit keypad and display
- Communication via Modbus RTU (RS485) or Modbus TCP (Ethernet)
- Robust ultra-light aluminium chassis (fits 19" rack) and optional lockable cabinet with glass front door

**Dimensions (W x H x D):** approx 436 x 265 x 235 mm, incl. rack grips **Weight:** approx 8.6 kg

#### **MEASURABLE GASES**





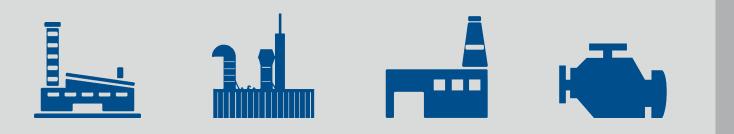






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## LONG-TERM GAS ANALYSIS FOR INDUSTRIAL APPLICATIONS



### **KEY ADVANTAGES**

- Remote gas analysis
- Efficiency increase
- Reduction of fuel consumption
- Reduction of maintenance costs
- Minimized labour costs
- Equipment safety increase
- Robust modular design



Suitable for 19" rack system









### **COMMON COMBUSTION SOURCES**

EMISSIONS MONITORING ON A VARIETY OF EQUIPMENT:

- Boilers
- Engines
- Gas Turbines
- Ovens
- Furnaces
- Kilns
- Incinerators

#### USED FOR DIVERSE INDUSTRIAL APPLICATIONS

- Power Generation
- Facility Management
- Food Production
- Pulp & Paper
- Mining
- Oil & Gas

# ECOM® ST

# **BASE MODULE STB**



## ecom-ST

### BASE MODULE STB

Measuring compone	ents & technical f	eatures	✓ Standard	• Option
Measured values	Range	Resolution	Accuracy	
T-Air	099°C	0,1°C	± 1°C	1
Pressure/∆P	± 100 hPa	0,01 hPa	± 2%	1
Combustion Air Sens	or			
T-room sensor (PT 20	000) length 10 cm,	cable ca. 3 m, mag	net, fixation co	ne 🖌
Data Indication / Inpu	ıt			
LCD colour display 78 graphic-/zoom-capat		40 dots, backlit,		1
Keypad with alphanu	merical input funct	ion		1
Data Processing / Tra	ansfer			
Slot for MM card; dat	a logger function			1
Data exchange with e	com® PC softwar	e		1
MODBUS RTU via RS	6485 or Modbus T	CP via Ethernet		1
Programmable measu (every 65 minutes) up				nts 🖌
User Friendliness				
Remote access to se	nsors and operatin	g hours		1
Easy on-site mainten	ance for consumat	oles		1
Allows for on-site cali	bration			1
Auto-zero feature for	sensors via magne	etic fresh air purge	valve	1
Optical control of filte	rs condition to sec	cure timely change		1
Interfaces				
Network connection	COM module, Mod	lbus TCP		1
RS485 for COM mod	ule protocol, Modb	ous RTU		1
USB interface for data length approx. 2 m	a transfer to ecom	DAS software via l	JSB cable,	1
Analog output 8 x 0	.20 mA			•

Measuring components & technical features
Power Supply
Li-ion battery for short-term mains power failure
Mains power operation 100 – 240 VAC
Mains power cord, length approx. 2,5 m
Safety
Temperature trend indication for core stream search
Automatic self-test during calibration phase
Electronic flow measurement for control of pump performance
Dimensions   Weight   Others (complete incl. STCM and STGM)
Dimensions: approx. 440 x 265 x 235 mm (W x H x D), incl. rack grips
Weight: approx. 8,6 kg
Calibration certificate, issued after instrument calibration in calibration chamber
Aluminium housing with 10 years guarantee
Admissible ambient temperature: +5 +40°C; max. 90 % rH, non-condensing
Admissible storage temperature: -20 +50°C
Fuel types: up to 16
Recommended interval for check/maintenance: 1 year

### Optional

Protective housing made out of aluminium for wall fixation; with glass front door, lockable, including ventilation fan. Dimensions: approx. $600 \times 350 \text{ mm } \times 260 \text{ mm} (W \times H \times D)$ Weight: approx. 15.2 kg	•
weight, approx, 15,2 kg	

## Interfaces (option)

Analog outputs 8 x 0...20 mA

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# GAS PROCESSING MODULE STCM





#### ecom-ST

GAS PROCESSING MODULE STCM

Mechanical main components
Electric gas cooler with automatic condensation evacuation and fine dust filter
Peristaltic condensate evacuation pump 12V
Gas sampling pump 12V, brushless, with low maintenance. Extra-quick gas transport (fast availability of measurement values)
Fresh air pump
Integral magnetic valve for automatic, quasi-continuous gas sampling and recording of measurement values
Ventilation fan 12V
Particle Filtering
Soot filter for additional dust filtering, with optical pollution level control
Lage toxic pollutants filtering cartridge for CO sensor, with optical pollution level control
PTFE filter, with optical pollution level control
Gas Sampling
Connection for heated sampling system SBK2
Connection for sampling tubing (type NOx) with pistol grip probe type SU and high-value T-Gas plug (ODU)
Operation Safety Features
Pressure-compensated gas channel plate (optimized gas flow w/o. pressure fluctuation)
Electronic condensation monitoring
Automatic CO switch-off (= sensor protection and lengthened life span), fresh air purge w/o. measurement interruption (= other values measured w/o. time loss)
Fresh air purge after operation
User Friendliness
Filter attached to the front and easy access for quick replacement
Module easily detachable and removable for exchange / service purposes

### GAS COOLER – A MUST FOR LONG-TERM MEASUREMENTS

The moisture contained in the exhaust gas can cause damage (especially when  $SO_2$  is present) to the instrument and falsify the measurement results (up to 3 % smaller values). An industrial gas cooler is utilized to remove as much moisture as possible.

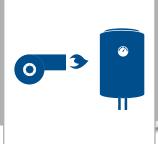
The exhaust gas flows through a spiral shaped path thru a surface coated metal body with good thermal conductivity. The gas radiates its heat to this metal body. A Peltier element (semiconductor cooling element) that carries a continuous current is thermally connected with this body and with a heat sink with cooling ribs and ventilation slots. The flow thru the Peltier element creates a heat transfer from WARM to COLD, drains the heat of the metal body and conveys it to the heat sink.

This heat is conveyed thru a vertical forced ventilation to the surrounding air. The condensation issued by the heat loss of the gas drops into a condensate trap. At the cooler outlet the gas has a temperature of ca. 5 °C with a relative saturation of nearly 100 % relative humidity (corresponds to a water steam content < 7 g/m<sup>3</sup>). The almost complete dehumidification of the sample gas is particularly important for long-term measurements and with large combustion sources.

# ECOM® ST

# **GAS MEASURING MODULE STGM**





### ecom-ST

## GAS MEASURING MODULE STGM - WITH LONGLIFE GAS SENSORS

Housing the gas sensors, the gas measuring module is considered the "heart" of the analyser and likely its most vital component. The analysers base configuration consists of two electro-chemical (EC) sensors that measure oxygen (O $_{2})$  and carbon monoxide (CO) in the sample stream. The analyser allows for a total of six (6) sensors with specifications as per below overview:

Sensor sp	ecifications		√ Standard 🔹 🤇	Option
Measured values	Range	Resolution	Accuracy *= Higher value p	revails
Maximal an	mount of gas sens	ors		6
O <sub>2</sub>	021 %	0,01 vol.%	± 0,3 vol. %	1
CO (H <sub>2</sub> -komp.)	010.000 ppm	1 ppm	± 20 ppm/5% of measured value*	1
CO%	063.000 ppm	5 ppm	± 100 ppm / 10% of measured value*	•
CO <sub>2</sub>	020%	0,1 vol.%	$\pm0,5\%/5\%$ of measured value*	•
CO <sub>2</sub>	0100%	0,1 vol.%	± 5 % measurement range end value	.e •
NO	05000 ppm	1 ppm	$\pm$ 5 ppm/5% of measured value* <sup>(1</sup>	) •
NO <sub>ExtraLow</sub>	0300 ppm	0,1 ppm	$\pm2$ ppm/5% of measured value* (1	) •
NO <sub>2</sub>	01000 ppm	1 ppm	$\pm5$ ppm/5% of measured value* (1	) •
NO <sub>2 Low</sub>	0100 ppm	0,1 ppm	$\pm5\text{ppm}/5\%$ of measured value* (1	) •
SO <sub>2</sub>	05000 ppm	1 ppm	$\pm$ 5 ppm/5% of measured value* <sup>(2)</sup>	) •
SO <sub>2 Low</sub>	0100 ppm	0,1 ppm	$\pm5$ ppm/5% of measured value* $^{(2)}$	:) •
H <sub>2</sub>	020.000 ppm	1 ppm	± 100 ppm or 5 % of measured value*	•
H <sub>2</sub> S	0 1000 ppm	1 ppm	± 10 ppm/5% of measured value*	•
CH <sub>4</sub>	05%	0,01 vol.%	± 0,2 vol. %/5% of measured value	e* •
C <sub>x</sub> H <sub>y</sub>	04 %	0,01 vol.%	± 5 vol. % measure. range end valu	e •

Technical data gas measuring sensors		
Calculated Values	Range	
CO <sub>2</sub>	0CO <sub>2max</sub>	
Combustion efficiency (ETA)	0120%	
Excess air (Lambda)	>1	
Losses	0100 %	
CO <sub>(U)</sub> undiluted	x ppm	
Dew point	x°C	
mg/m <sup>3</sup>	x mg/m <sup>3</sup>	
mg/kWh	x mg/kWh	
O <sub>2</sub> reference	x % O <sub>2</sub>	

#### Remarks:

(1) NO and NO<sub>2</sub>: sensors must either both be low or regular version. (2) Other than for CO, two sensors measuring the same gas cannot be added

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GAS SAMPLING SYSTEM SBK2



## ecom-ST HEATED GAS SAMPLING SYSTEM SBK2

The use of a heated sampling system eliminates drop out of water-soluble gases like  $NO_2$  and  $SO_2$ . A hot gas filter (PTFE) integrated in the probe head protects the device from premature contamination, especially during long-term measurements.

Technical data he	eated sampling sy	stem SBK2				
Measured value	Range	Resolution	Accuracy			
T-Gas	0500°C	0,1°C	± 2 °C (0-125 °C) ± 3 °C (125-250 °C) ± 4 °C (250-500 °C)			
Temperature regulation						
Regulation of head	l/tubing heating up	to 180°C				
Heated head with	probe tip and fixat	ion cone				
Head with hot gas	filter (PTFE, 2µm) f	or protection a	against early soiling			
Probe pipe Ø 8 mr	m with NiCr-Ni ther	mocouple 0-50	O° OC			
Fixation cone for p	orobe Ø 8 mm, mat	erial stainless s	steel			
All conductive con	nponents insulated	by Sellotape®				
Gas adapter squar	re for heated tubing	g connection				
7-pin plug connect	tion 250V and 5-pi	n plug 270° Ni	Cr-Ni for T-Gas			
Heated tubing						
Avoidance of NO <sub>2</sub>	and SO <sub>2</sub> drop out					
Maximal temperature range of application 200°C						
Available head tip	& tubing lengths					
Heated head inc. f	ixation cone – avai	lable tip length	s: 300 mm – 1500 mm			
Heated tubing 230	VAC, 100 W/M: 3,	4 m – 10 m				
Complete system	with tubing 3,4 m -	head with tip	length: 300 mm – 1500 mm			
Complete system with tubing 7 m - head with tip length: 300 mm - 1500 mm						

## PROBE MOUNTING KIT

The kit for mounting the probe vertically or horizontally consists of:

- Probe head tension set including a hanging hook, underlaid with rubber to allow for a safe and easy installation of the probe assembly. For diameters: 87-92 mm. Simple lock with a turnbuckle.
- Fixation chain, length 3 m, made with snap hooks made out of stainless steel (DIN 5299) for tensioning / fixing the head strap. Individually adjustable length.
- Tension band underlaid with Inseal® tape (resistant to temperature -30 °C / + 70 °C) for attachment to pipes with Ø up to 95 cm.





Example of horizontal fixation

Example of vertical fixation

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# GAS SAMPLING SYSTEM SU PROBE

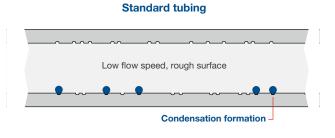


## **ecom-ST** PISTOL GRIP PROBE WITH EXCHANGEABLE TIP AND 3-CHAMBER NO<sub>X</sub> TUBING

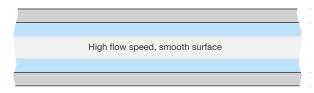
The use of NOx tubing minimizes the drop out of water-soluble gases like  $NO_2$  and  $SO_2$ . The smooth inner surface of the tubing, which also increases the gas' flow rate, reduces the formation of subsequent drop out.

Sampling system	n SU probe		
Measured value	Range	Resolution	Accuracy
T-Gas	0500°C	0,1°C	± 2°C (0-125°C) ± 3°C (125-250°C) ± 4°C (250-500°C)
Components			
			nange of probe tip against an- detachable tubing connections
			r-Ni thermocouple, ce according to below list.
Fixation cone for stainless-steel tip		m, with Teflon	protective ring and
for avoidance of v		<i>`</i>	ng with Teflon sleeve, nnection.
Available probe ti	ps and tubing leng	ths	
Probe tip length:	300 mm to 1500 m	m	

Tubing length: 3,5 m – 10 m



#### Tubing with Teflon core (NO<sub>x</sub> tubing)



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# **OVERVIEW OF TECHNICAL DATA**

One C.				Standard • Op
Gas Sensors		Resolution	Accuracy	
Available sense	ors			6
0 <sub>2</sub>	O <sub>2</sub> (0 - 21 %) - electrochemical	0,01 vol.%	± 0,3 vol. %	1
00	CO (H <sub>2</sub> -komp. 0 - 10.000 ppm) - electrochemical	1 ppm	± 20 ppm / 5 % of measured value*	1
	CO% (0 - 63.000 ppm) - electrochemical	5 ppm	$\pm$ 100 ppm or 10 % of measured value*	•
0	CO <sub>2</sub> (0 - 20%) - NDIR** sensor	0,1 vol.%	$\pm$ 0,5 vol. % / 5% of measured value*	•
CO <sub>2</sub>	CO <sub>2</sub> (0 - 100%) - NDIR** sensor	0,1 vol.%	± 5 vol. % measurement range end value	•
	NO (0 - 5000 ppm) - electrochemical	1 ppm	± 5 ppm / 5 % of measured value*	•
0	NO <sub>ExtraLow</sub> (0 - 300 ppm) - electrochemical	0,1 ppm	± 2 ppm / 5 % of measured value*	•
10 <sub>x</sub>	NO <sub>2</sub> (0 - 1000 ppm) - electrochemical	1 ppm	± 5 ppm / 5 % of measured value*	•
	NO <sub>2 Low</sub> (0 - 100 ppm) - electrochemical	0,1 ppm	± 5 ppm / 5 % of measured value*	•
~	SO <sub>2</sub> (0 - 5000 ppm) - electrochemical	1 ppm	± 5 ppm / 5 % of measured value*	•
80 <sub>2</sub>	SO <sub>2 Low</sub> (0 - 100 ppm) - electrochemical	0,1 ppm	± 5 ppm / 5 % of measured value*	•
H <sub>2</sub>	H <sub>2</sub> (0 - 20.000 ppm) - electrochemical	1 ppm	± 100 ppm or 5% of measured value*	•
- I₂S	H <sub>2</sub> S (0 - 1000 ppm) - electrochemical	1 ppm	± 10 ppm / 5 % of measured value*	•
_	CH <sub>4</sub> (0 - 5 %) - NDIR**-Sensor	0,01 vol. %	± 0,2 vol. % / 5% of measured value*	•
с <sub>х</sub> Н <sub>у</sub>	$C_x H_v (0 - 4\%)$ - catalytic	0,01 vol. %		•
ther Sensors	Indication possibilities	Resolution	Accuracy	
-Gas	0 - 500 °C	0,1 °C	± 2°C (0-125 °C) / ± 3 °C (125-250 °C) / ± 4 °C (250-500 °C)	•
-Gas -Air	0 - 99 °C	0,1 °C	± 1°C	۔ ا
ressure   ΔP	± 100 hPa	0,1 C	± 1 0 ± 2 %	۲ ۲
		0,0111Fa	Σ ∠ /U	1
alculated Val				
O <sub>2</sub> - 0CO <sub>2 m</sub>				1
	fficiency (ETA) - 0120 %			1
xcess air (Lan	,			1
osses - 010				1
O <sub>(U)</sub> undiluted				1
ew point - x°	C			1
ng/m³ - x mg/i	m <sup>3</sup>			1
ng/KWh - x m	g/KWh			1
0 <sub>2</sub> - reference	- x % O <sub>2</sub>			1
as Preparatio	on			
lectronic con	densation monitoring, automatic condensation evacuati	on, electric gas co	oler	1
afety				
emperature tr	rend indication for stream core search			1
utomatic self-	-test during calibration phase			1
	v meter for control of pump performance			J
ampling System	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
	pling probe, type SU			
	ng system incl. PTFE filter and thermocouple (for heated	a sampling system	)	•
as Transport	( ),			
ilicone multi-o	chamber tubing			•
IO <sub>x</sub> special tul	bing with PTFE inner sleeve			•
leated tubing	(in connection with heated sampling system)			•
ata Indication	n / Transfer			
lot for MM ca	ard; data logging function			1
)ata transfer v	vith free ecom PC based software			1
MODBUS RTU via RS485 or Modbus TCP via Ethernet				1
IODBUS RTU	e measurement cycles per day ranging from 22 measure	ments (everv 65 m	inutes) up to 144 measurements (every 10 minutes)	, , , , , , , , , , , , , , , , , , ,
	,			V
rogrammable	255			
rogrammable Iser Friendline				1
rogrammable ser Friendline emote access	s to sensors and operating hours			1
rogrammable ser Friendling emote access asy on-site m	s to sensors and operating hours naintenance for consumables			1
rogrammable ser Friendling emote access asy on-site m llows for on-s	s to sensors and operating hours naintenance for consumables site calibration			
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rogrammable ser Friendline lemote access asy on-site m llows for on-s uto-zero featu nterfaces letwork conne S485 for CON ISB interface i nalog output	s to sensors and operating hours naintenance for consumables site calibration ure for sensors via magnetic fresh air purge valve ection COM module, Modbus TCP M module protocol, Modbus RTU for data transfer to ecom DAS software via USB cable v 8 x 0 20 mA	vith length 2 m		
rogrammable lser Friendline lemote access asy on-site m illows for on-s uto-zero featu nterfaces letwork conne IS485 for CON ISB interface in analog output bata Indication	s to sensors and operating hours naintenance for consumables site calibration ure for sensors via magnetic fresh air purge valve ection COM module, Modbus TCP M module protocol, Modbus RTU for data transfer to ecom DAS software via USB cable v 8 x 0 20 mA	-		

\*\* NDIR = nondispersive infrared technology

